

# Animal Movement Tracker

## 1. Introduction & Problem Statement

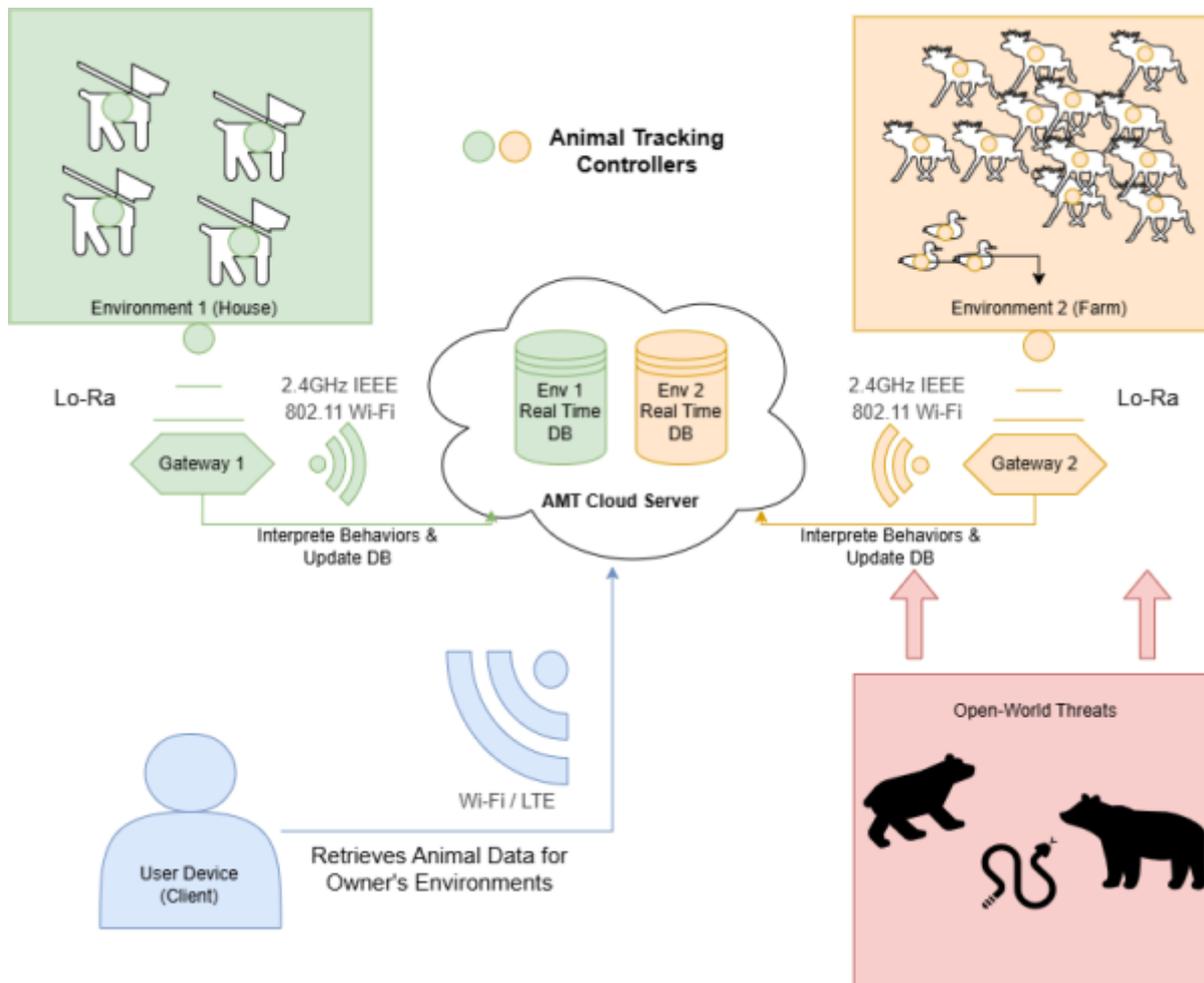
Across livestock farms, pet homes, and research environments, behavioral changes in animals often go unnoticed due to the limits of human observation. This leads to undetected distress, illness, escape attempts, and welfare issues. As a result:

- Distress, sickness, and anxiety often go unnoticed
- Escape attempts and injuries cause avoidable economic loss
- Annual welfare monitoring is time-consuming and prone to error
- Research centers lack long-term, objective emotional and behavioral data

This creates a clear need for an automated system capable of detecting emotionally relevant behavioral patterns in real time. Existing livestock and pet monitoring solutions focus on GPS location, temperature detection, rumination/feeding, and general activity. (Alsaad et. al, 2015). No major commercial product offers informed analysis of behavioral signatures or escape intent, so this missing layer keeps farms and animal owners reactive rather than proactive.

The project “Animal Movement Tracker System” (AMT) addresses this gap with a collar-mounted controller device that streams motion data to a database, where a model classifies behavioral patterns such as moving, shaking, and rest cases, while sitting at the intersection of smart agriculture/precision livestock farming, pet technology, and, IoT behavioral analytics. The system targets animal owners, livestock farms, and research institutions in Germany and nearby EU regions, with a realistic early serviceable obtainable market of numerous institutions and customers.

For the system, a design has been created whereby movement data from a network of wearable, motion-sensing controllers on each animal is collected at a central gateway, then interpreted by gesture model running on the gateway, and behavioral status outputs for each animal are made accessible to system owners from anywhere via a cloud server. Figure 1 shows the schematic architecture of the project.



**Figure 1** General Architecture Diagram of AMT System

## 2. Methodology

### 2.1 Project Overview

The Animal Movement Tracker System has been designed as a complete, end-to-end solution for detecting movement patterns in animals through wearable IoT hardware and AI-driven analysis. The system addresses the core challenge identified across farms, pet homes, and research environments: the inability to continuously and objectively monitor behavioral shifts. The system consists of three integrated modules:

- Controller Unit (Wearable Device)
- Cloud Database (Real-Time Data Layer)
- AI Motion Inference Powered Gateway (Behavioral Classification Engine / TFlow + Keras)

Each module has been purposefully designed to operate in real time, provide reliable data transfer, and maintain usability for both farm-scale and individual pet environments.

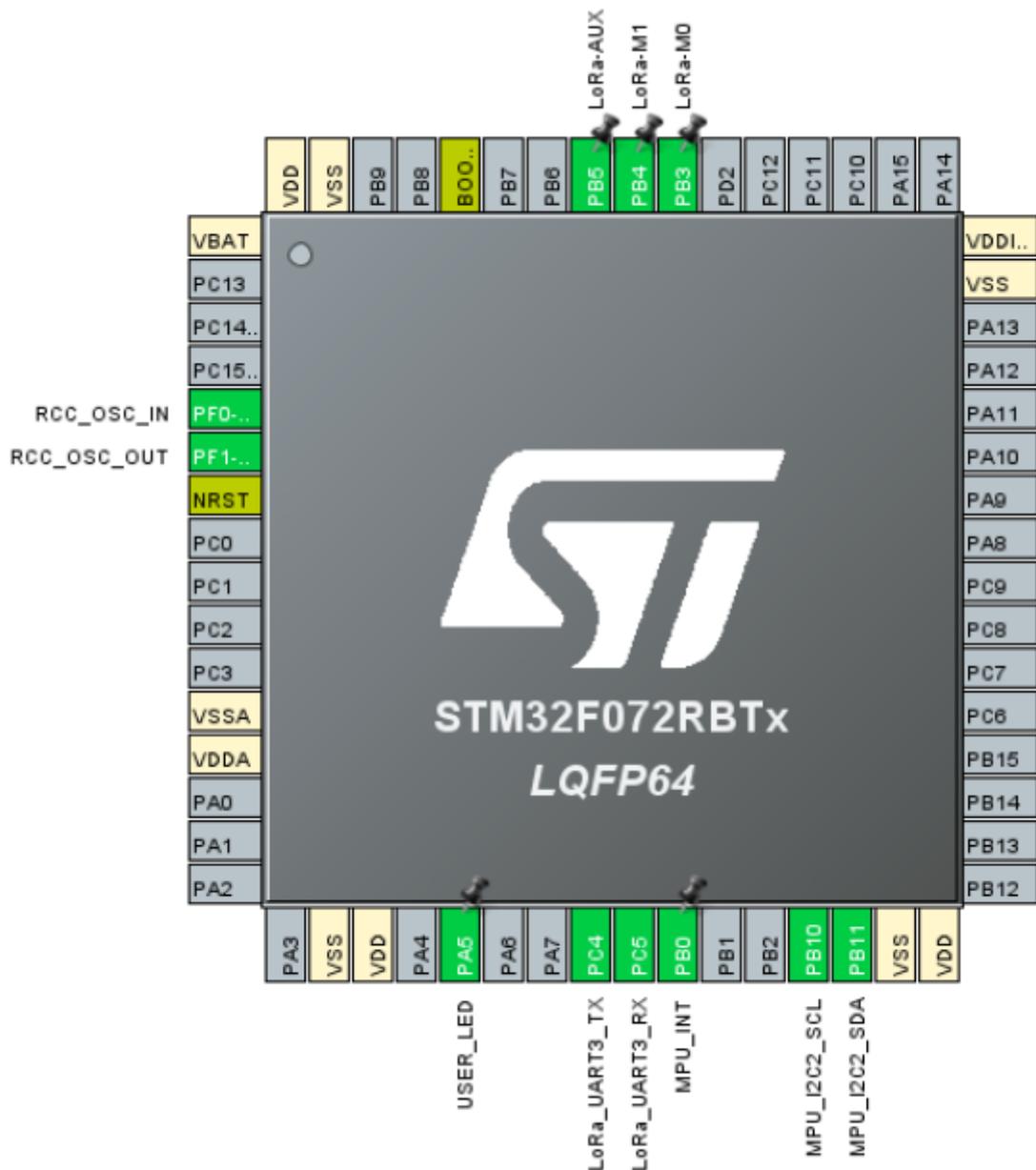
### 2.2 Wearable Controller Unit

Throughout the system, there is a power-saving controller module that can be worn by animals, regularly samples movement data from the animal at a fixed frequency via an attached Inertial

Measurement Unit (IMU), and transmits this data wirelessly to the gateway module. The movement data of each animal is detected by the associated controller module. A herd of animals in a communal area communicates with the gateway as a sensor network composed of these controllers.

### 2.2.1 Microcontroller

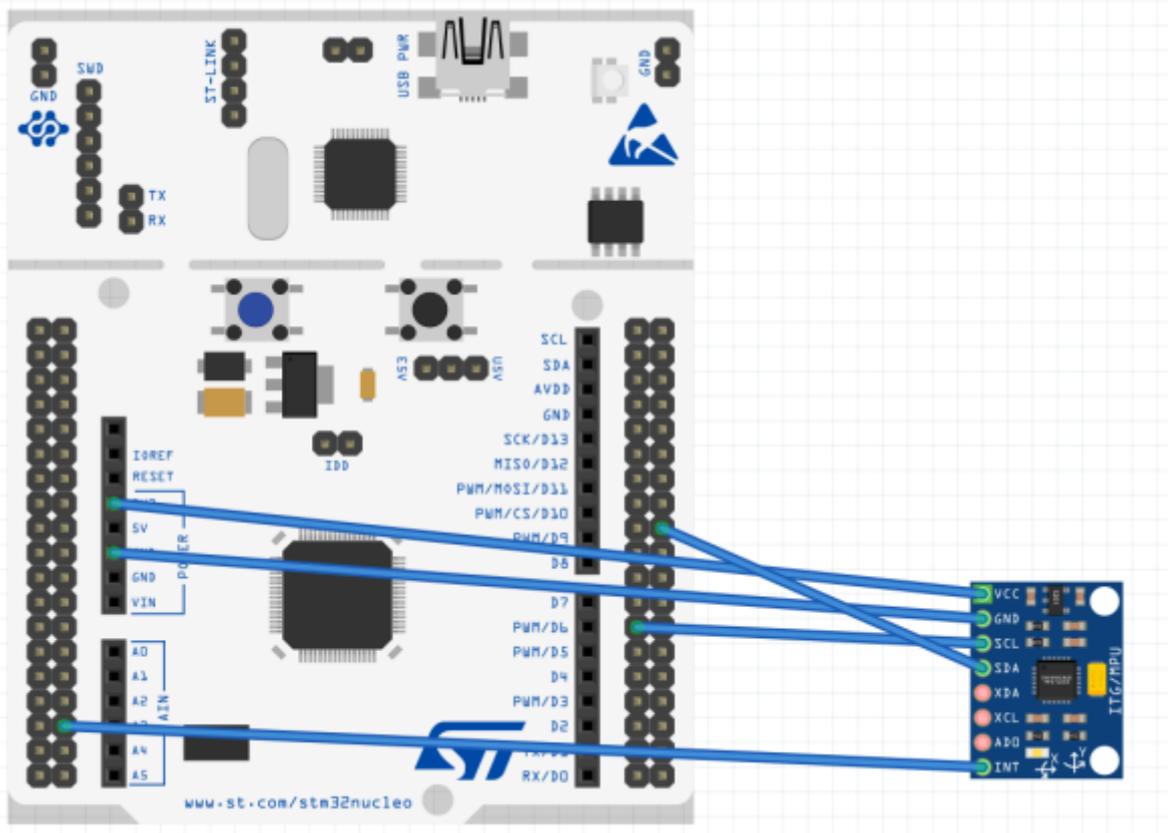
Given the job description, it has been decided that a mainstream microcontroller should be selected as the core of the controller module, as it requires both power saving and instantaneous high processing power triggered by events (window bulking and transmission to the gateway channel). The Micro Controller Unit (MCU) requires one I2C controller for IMU data measurement (accelerometer and gyroscope) and two UART controllers for Lo-Ra module communication and programming, and must also be capable of operating at low power consumption levels. It must be able to execute processing commands with low latency at speeds ranging from 24 to 168 MHz while offering a lower cost. Therefore, the STM32F072RBT6 microcontroller from the Mainframe and low-cost (F0) band, with a 48 MHz Cortex-M0 core, 16 external interrupt channels, low-power mode support, 2x I2C and 4x UART controllers, was selected as the main core of the module. The interrupt channels allow the system's power level to be adjusted according to signals from external units, while the I2C in and UART interfaces enable data and clock signal connections between the external modules and the microcontroller. The connections can be observed in Figure 2.



**Figure 2** Controller MCU and Physical Connection Mapping

### 2.2.2 Movement Measurement

It has been decided to use an Inertial Measurement Unit (IMU) to measure the linear acceleration of the animal along the x, y, and z axes, as well as its angular velocity data (gyro), at a regular measurement frequency, in order to measure the animal's locomotor behaviour. For this purpose, an IMU capable of measuring at sampling frequencies up to 8 kHz is required, featuring: 4-level acceleration (2, 4, 8, and 16 g), 4-level gyroscope (-/+ 250, 500, 1000, 2000 dps), programmable and capable of sending data as a slave via the I2C interface through the 0x68 address, was selected due to its mainframe usage capability and its ability to produce data with the required accuracy and quality according to the project requirements. The MPU data and clock lines are interfaced with the MCU via I2C(2) (PB10[SCL], PB11[SDA]), and the GPIO EXTI line's 0.pin (PB0) is used for the interrupt signal (INT) required for power saving. Figure 3 shows a diagram representing the connections between the IMU and the MCU.

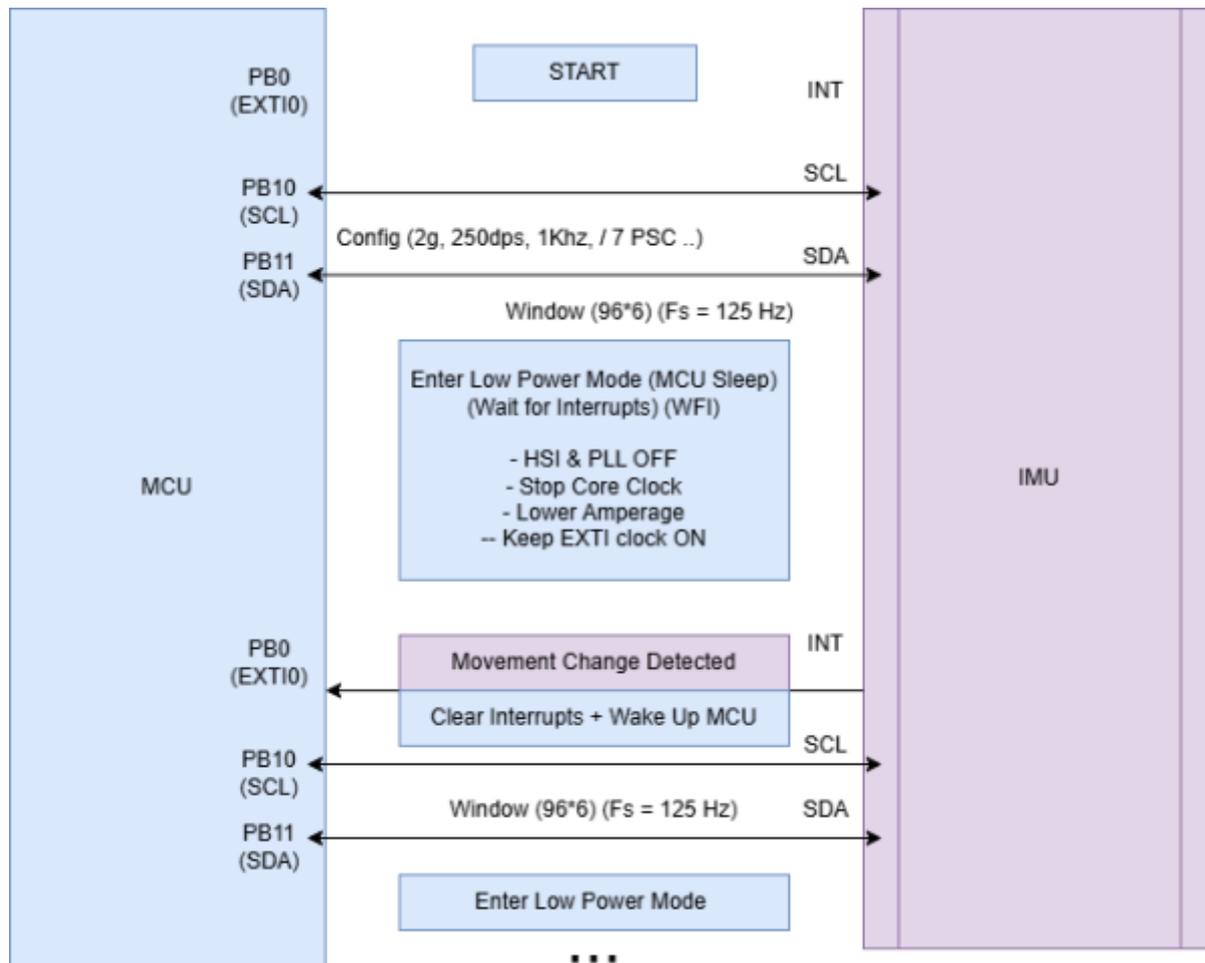


**Figure 3** Interfacing of the MCU and MPU6050

To facilitate easier normalisation for IMU measurements, the accelerometer configuration was selected as  $\pm 2g$ , and the gyroscope configuration as  $\pm 250dps$ . Each measurement was provided using windows containing a total of 96 samples, where each sample contains 6 values ( $ax, ay, az, gx, gy, gz$ ). To facilitate communication synchronisation, the IMU sampling frequency was set to 1kHz and the `SMPLRT_DIV` value to 7 so that each window would be collected within a 1-second time interval, resulting in a sampling frequency of 125Hz. This yielded an IMU window period of approximately 0.8 seconds.

### 2.2.3 Power Management

The controller unit is designed with an event-driven low-power architecture to minimise energy consumption. Instead of continuously measuring and transmitting data, the system waits in STOP mode during idle periods. The MPU6050 sensor is configured to generate a hardware interrupt when the specified motion threshold is exceeded. This interrupt line is connected to the external interrupt (EXTI) input of the STM32 microcontroller. When the microcontroller enters STOP mode with the `WFI` (Wait For Interrupt) command, the core clock signal is stopped and power consumption is significantly reduced. The interrupt signal generated by the MPU6050 is processed via the NVIC, causing the microcontroller in standby mode to wake up. After waking up, the system clock configuration is restarted and the sensor interrupt flag is cleared. Then, a fixed-length window consisting of a total of 96 samples at a sampling frequency of 125 Hz is collected from the IMU. Each sample contains a total of six 16-bit raw measurements: three-axis accelerometer and three-axis gyroscope data. Once the measurement window is complete, the data is packaged according to the defined LoRa framing protocol and transmitted to the gateway unit. During data transmission, specific GPIO pins are used as marker signals to facilitate power profile analysis. After the transmission process is completed, the system is returned to STOP mode and remains in standby until a new motion interrupt occurs. The entire process diagram is illustrated in Figure 4.



**Figure 4** Controller Power Management

## 2.3 Communication

Wireless communication between the controller unit and the gateway is implemented via a LoRa-based serial communication protocol. LoRa technology was chosen due to its low power consumption, long range, and high noise immunity. As the system was designed to operate on battery power within the scope of the project, a low-data-rate but energy-efficient communication infrastructure was selected instead of continuous Wi-Fi or high-data-rate RF solutions. LoRa's high receiver sensitivity and ability to operate in low SNR environments enhance the system's reliability. The communication architecture consists of a controller connected to the LoRa module via UART and a gateway unit connected to the Raspberry Pi via USB-UART. The LoRa module is configured in transparent transmission mode. This allows data frames to be sent directly without the need to write a special LoRa MAC layer on the microcontroller side.

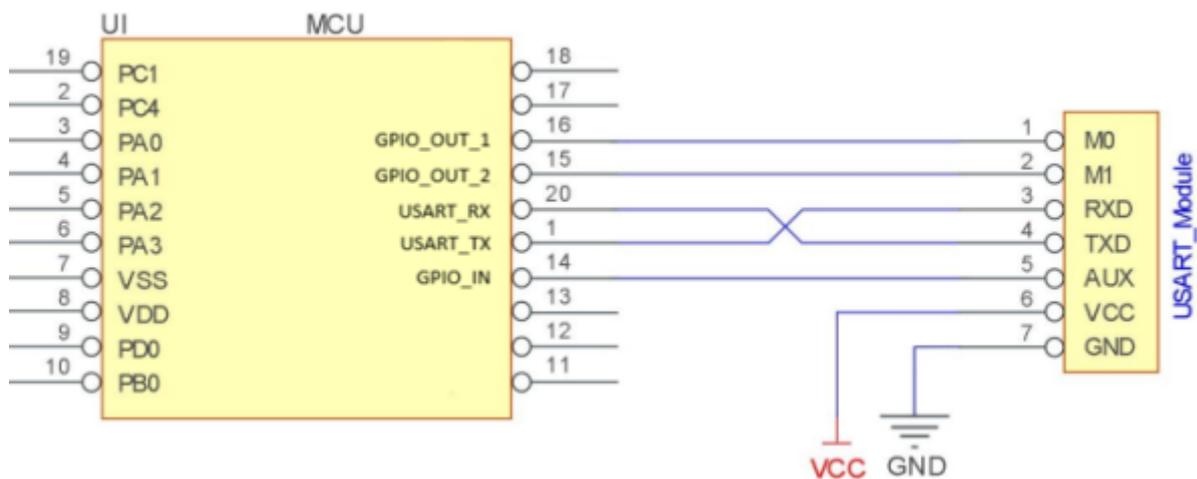
### 2.3.1 Interface

As the project is intended to operate within the European Union, LoRa communication must be carried out within the limitations set out in the relevant European Union communications regulations (ETSI, 2018) covering the relevant protocol. For this purpose, Ebyte E32-900T30D LoRa transmission modules have been used (shown in Figure 5), which have a maximum transmission power of +30 dBm and an air data rate of 19.2k, can perform fixed and transparent transmission, have a 2-byte address capacity, and can broadcast between 860-920 MHz frequency channels.

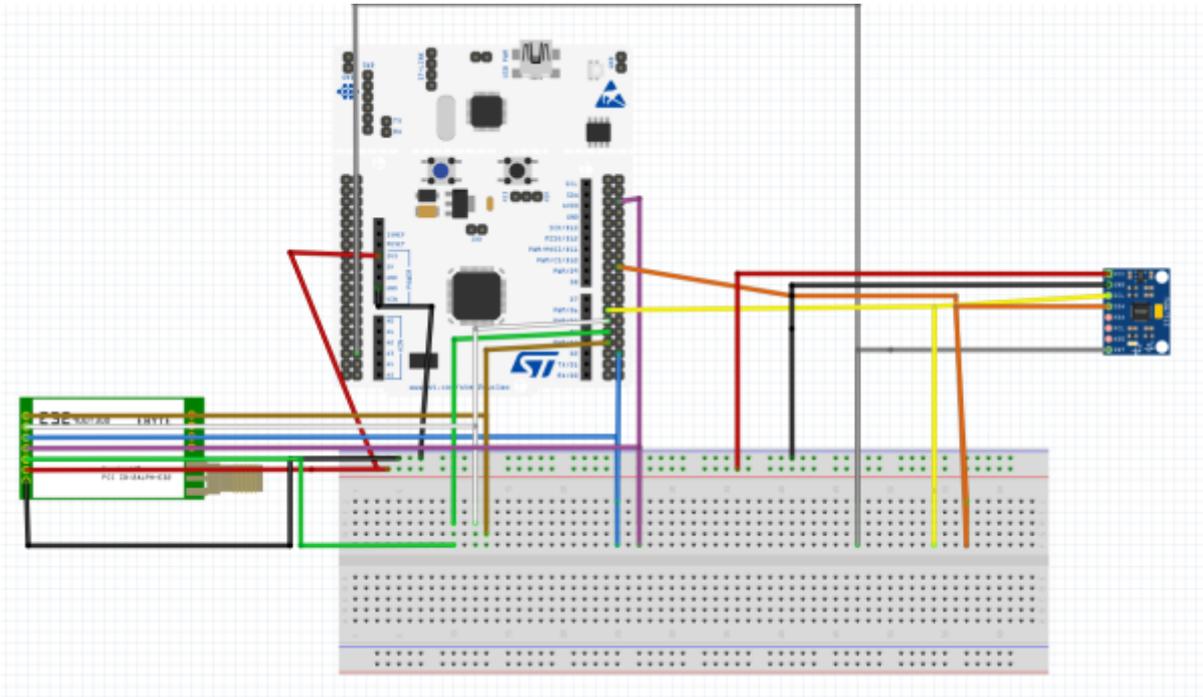


**Figure 5** LoRa Transmission Module

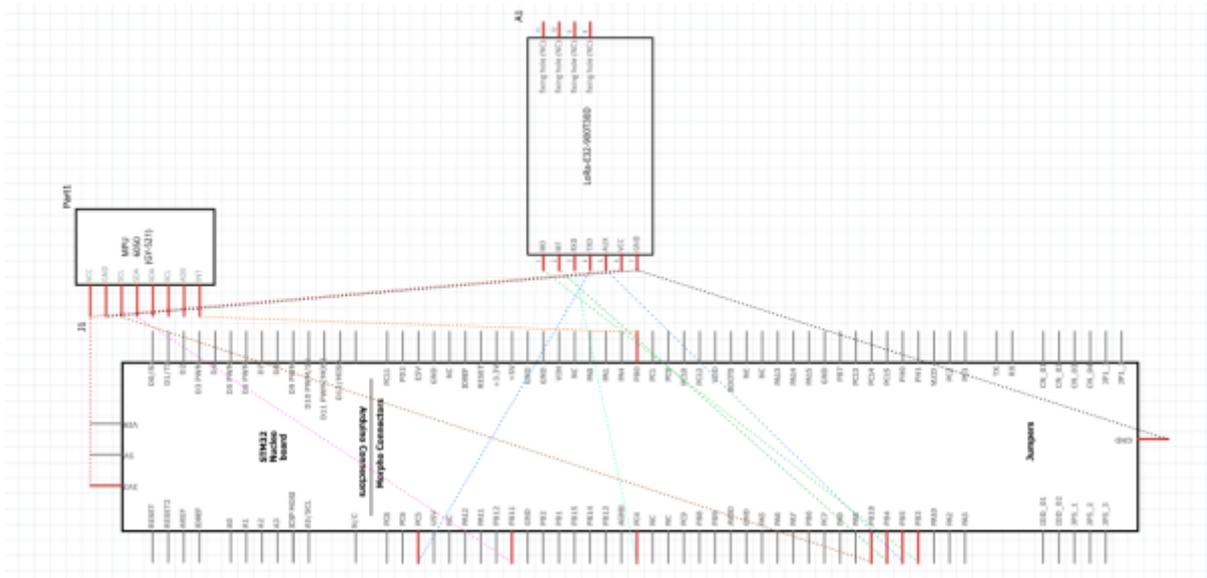
Each module interfaces with the controllers and gateway in the network via UART pins and GPIO pins. For module configuration and data transmission to/reception from the LoRa network, the UART pins TX and RX are connected to the controller's and gateway's RX and TX pins, respectively. As the module has a total of 4 different mode settings, the mode setting is driven in the output direction via two GPIO channels on both the controller and the gateway. Finally, after each operation performed on the module, the triggered busy signal (AUX) is driven via the GPIO input and monitored. The interfacing logic of the module is shown in Figure 6 in generic. And the physical connection setup between the sub-modules (including IMU and LoRa module) and MCU within the controller module is shown in Figure 7. The schematic of the controller indicating how the sub-modules interfaced via which pins is shown in Figure 8.



**Figure 6** Generic Interfacing Diagram between LoRa Transmission Modules and Controllers/Gateways



**Figure 7** Physical Connection Setup for the Controller (with IMU and LoRa module)



**Figure 8** Schematic Indicating the Connections of All Modules in the Controller Unit

### 2.3.2 Configurations

The system configuration has been implemented with the following parameters:

- **Air Data Rate:** 2.4 kbps
- **Transmission Power:** +30 dBm
- **UART Baud Rate:** 9600 bps
- **Transmission Mode:** Transparent
- **Frequency Band:** 868 MHz
- **FEC:** OFF

The 2.4 kbps air data rate was selected to increase data reliability and achieve a higher link budget. The low data rate ensures that the signal is transmitted with a longer symbol duration, thereby

increasing receiver sensitivity. The +30 dBm output power was chosen to maximise connection stability. This configuration ensures that the system provides stable, low-error-rate data transmission even at close range. The FEC is kept OFF since it can increase overhead which risks the frame loss on the gateway side due to latency during the transmission.

### 2.3.3 Communication Framing Standard

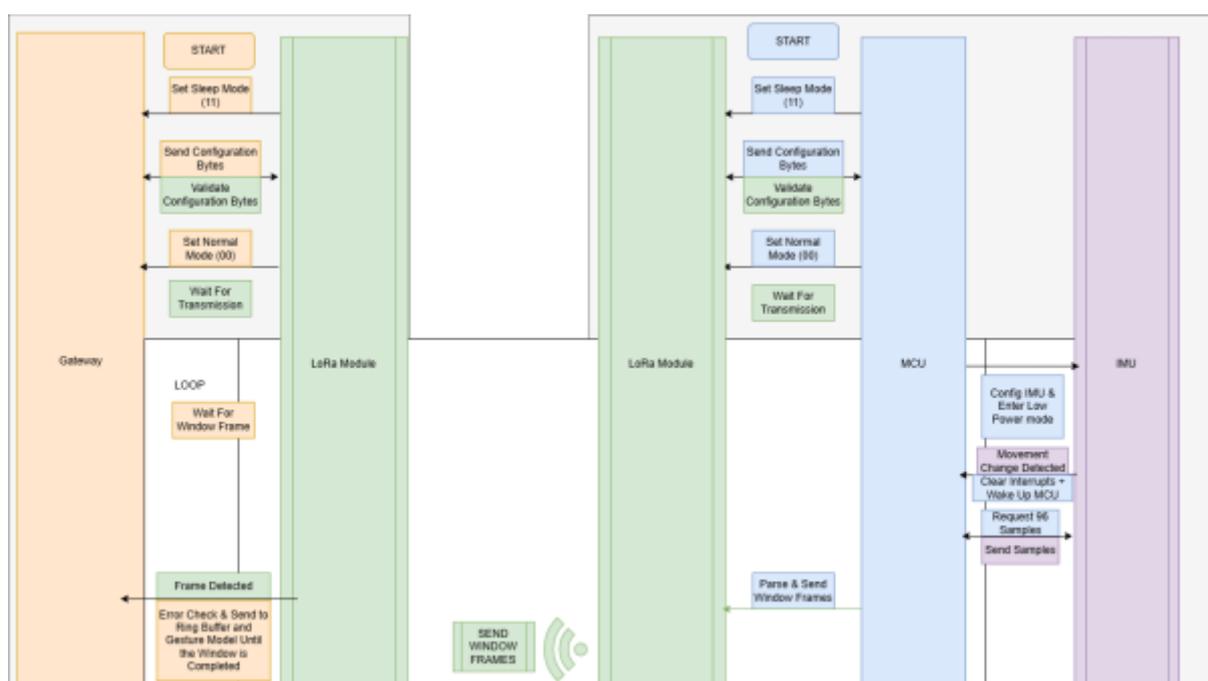
The communication protocol is based on the principle of window-based data transfer. The controller collects fixed-length data windows from the IMU and transmits them to the gateway unit via LoRa, packaged according to the specified framing standard. On the gateway side, the incoming frames are parsed and a new data window is created for use as input to the model.

Data transmission is performed in fixed-length frames. Each IMU window consists of 96 samples and 6 axes, with each axis containing 16-bit raw data. A window has a total size of  $96 \times 6 \times 2$  bytes.

The LoRa frame consists of the following fields:

- **ADDH** (1 byte, left 0 as the transmissions are transparent)
- **ADDL** (1 byte, left 0 as the transmissions are transparent)
- **CHAN** (1 byte, 862+OFFSET, set as 0x06 since 868 MHz is used)
- **MAGIC** (2 bytes, "TE")
- **CID** - Controller ID (2 bytes, controller identifier)
- **FID** - Frame ID (1 byte, index of the frame)
- **FC** - Frame Counter (1 byte, total frame count for the window to be sent)
- **IMU PAYLOAD** (48 bytes, 4\*12 bytes of IMU packets)

Each window is divided into multiple frames and transmitted sequentially using the frame counter field. On the gateway side, the magic is checked for each frame then frames are counted to form a complete window. This structure ensures that synchronisation is maintained in the event of data loss. The communication flow is shown in Figure 9.



**Figure 9** Communication flow between the controllers & gateway in the same environment

## 2.4 Gateway

The gateway unit of the system operates with a Python-based software architecture and contains a script for each task. The main tasks of the Gateway are:

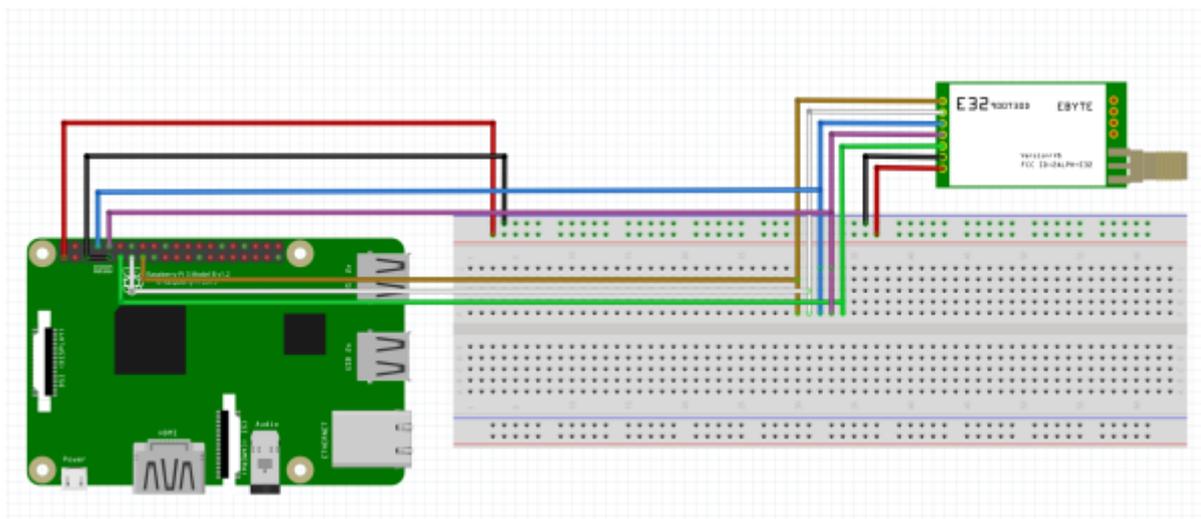
1. Receiving and buffering frames received from controllers via LoRa
2. Transmitting frames to the model and generating movement results by running the trained model
3. Transmitting the results to the cloud server

The Gateway represents the edge computing layer of the system.

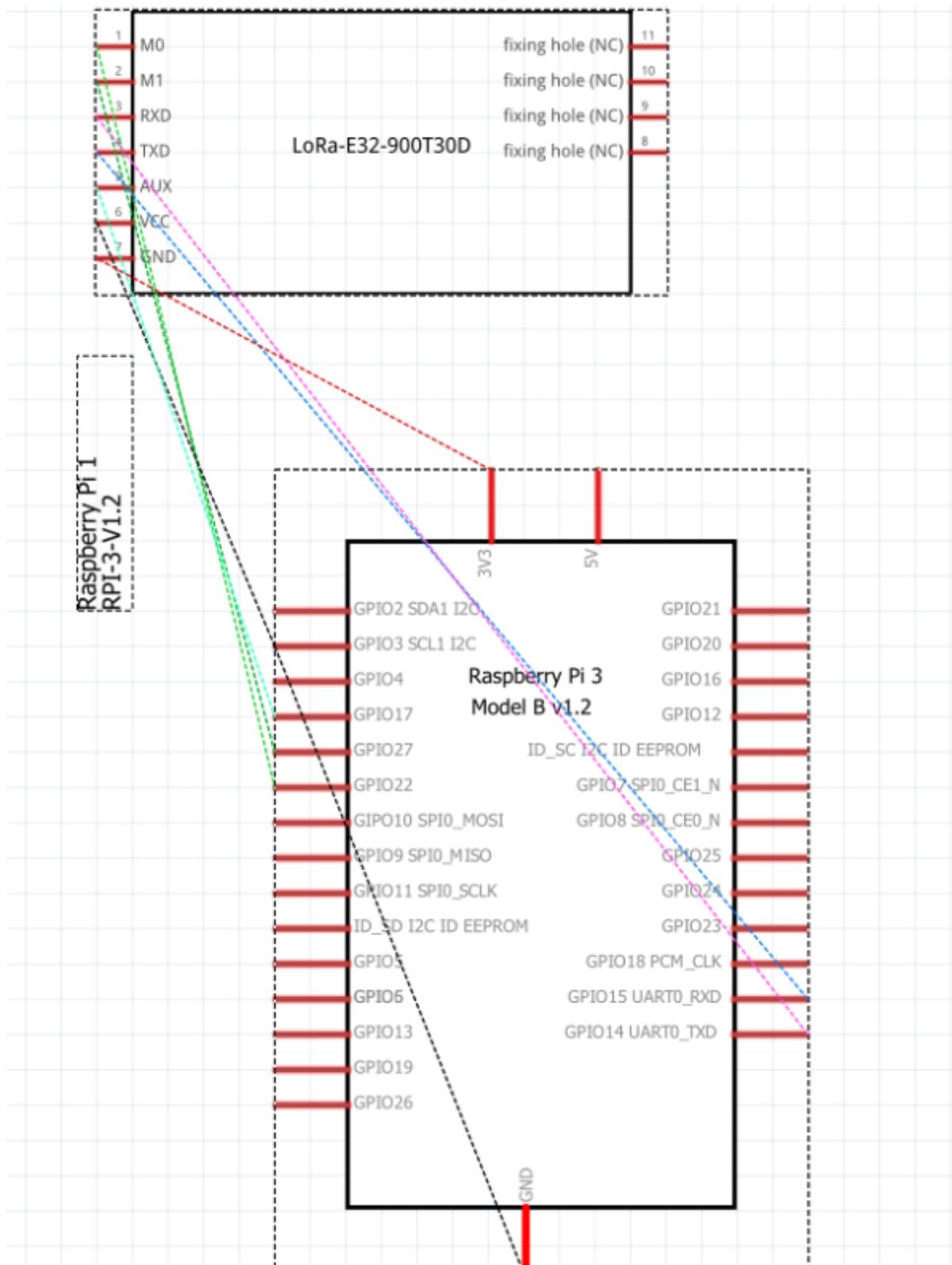
### 2.4.1 Gateway System (RPI)

The Raspberry Pi 3 Model B platform has been selected as the gateway unit. This choice was made by balancing system requirements with hardware capabilities. The Raspberry Pi 3 offers a suitable platform for IoT edge computing applications due to its sufficient processing power, low cost, extensive software support, and integrated wireless connectivity features. The primary tasks of the gateway unit within the scope of the project are to receive data frames via LoRa, restructure this data into windows, run the trained TensorFlow Lite model, and transmit the results to the cloud server. As these processes can create a high processing load for microcontroller-level hardware, a more powerful single-board computer was preferred. The Raspberry Pi 3's 1.2 GHz ARM Cortex-A53 processor and 1 GB RAM capacity provide sufficient performance for both Python-based data processing and TFLite model execution.

Furthermore, the Raspberry Pi 3's built-in Wi-Fi and Ethernet interfaces enable a direct internet connection to be established with the cloud server. This allows gateway-server communication to be achieved without the need for additional communication modules. The easy integration of the LoRa module via serial connection through the USB ports also provides hardware flexibility. The physical connection setup for the gateway is shown in Figure 10. The schematic of the gateway indicating how the LoRa module is interfaced via which pins is shown in Figure 11.



**Figure 10** Physical Connection Setup for the Gateway



**Figure 11** Schematic Indicating the Connections of All Modules in the Gateway Unit

### 2.4.2 Gateway System (RPi)

The motion classification model has a three-class structure:

- **Move:** The animal's motion along the x, y, z axes with a specific acceleration
- **Rest:** The animal's resting state
- **Shake:** The animal's sudden turns, tremors, and shakes along the x, y, z axes

The dataset was created using an IMU sensor directly connected to a Raspberry Pi. Three separate CSV files were generated: Move.csv, Shake.csv, Rest.csv. Each data record was collected in 200 windows consisting of 96 samples. With  $F_s = 100$  and for 150 seconds. The raw data was then normalised using global mean and standard deviation values. The normalisation parameters were stored in a separate JSON file.

The model was trained using Keras and then converted to TensorFlow Lite format. The model input size is (1, 96, 6) and uses softmax activation in the final layer. The output vector represents the probabilities [move, rest, shake] respectively.

During the training process, global z-score normalisation was applied. The training and validation datasets were separated then multi-class classification was performed using a softmax output layer. The model obtained as a result of training was converted to TensorFlow Lite format and optimised to run in real time on the gateway.

The model has been tested with data received via LoRa. In the real-time test, each window was fed into the model and the instantaneous class probabilities were observed in the terminal output. The model performance was evaluated in terms of accuracy, consistency and class separability.

## 2.5 Server

The cloud server forms the central data management layer of the system. IMU data processed and classified by the gateway unit is transferred to the cloud database via the internet and stored there. Thanks to this structure, system outputs are not only displayed locally but are also archived at a central point and made available to users. The cloud layer enables the system to become a scalable and remotely accessible IoT solution by providing data storage, real-time monitoring, and historical analysis capabilities. In this approach, processed model outputs are sent instead of raw sensor data, thereby reducing bandwidth usage and optimising the data transmission load.

### 2.5.1 Cloud Infrastructure

The system uses Firebase Realtime Database (RTDB) as its cloud infrastructure. This structure ensures that classification results from the gateway unit are stored centrally and in real time. Firebase RTDB is a NoSQL database that operates on a JSON-based tree structure, providing low latency and instant data synchronisation. Thanks to these features, it offers a suitable solution for real-time monitoring and remote access scenarios in IoT applications.

### 2.5.2 Gateway Communication

The gateway unit transmits the classification output generated by the TensorFlow Lite model to the Firebase database via Wi-Fi over the internet. Communication is performed using REST-based HTTP requests. Each data transmission sends the following information to the server:

- **move\_prob:** Rate of moving probability of the animal
- **rest\_prob:** Rate of resting probability of the animal
- **shake\_prob:** Rate of shaking probability of the animal
- **predicted:** The class with the highest probability which indicates the current behavioral situation of the animal

- **timestamp:** time of the behaviour

This structure ensures that only processed result data is sent to the cloud, not raw IMU data. This reduces bandwidth usage and makes the system more scalable. The cloud server panel interface and general tree structure of the database is shown in Figure 12.



**Figure 12** Firebase Server Interface and Organization of the Database

### 2.5.3 Real-Time Database Management

A separate node structure has been created for each device within the Realtime Database. This organisational structure enables multi-device support and ensures that data is logically separated. As data is stored with a timestamp, retrospective analysis and performance evaluation can be carried out. The server layer performs three key functions within the system:

- **Real-time monitoring:** Instant display of model outputs.
- **Data archiving:** Storage of past classification results.
- **Centralised access:** Different clients (web panel, mobile application, etc.) can access the same data.

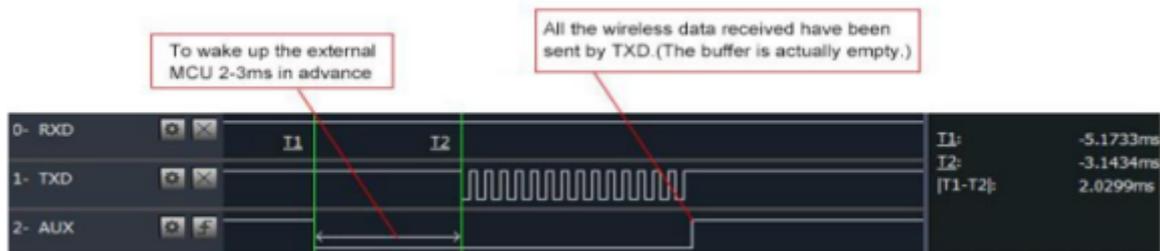
With this architecture, the system has evolved from being merely a local motion detection platform into a cloud-integrated, traceable, and scalable IoT solution.

## 3. Results

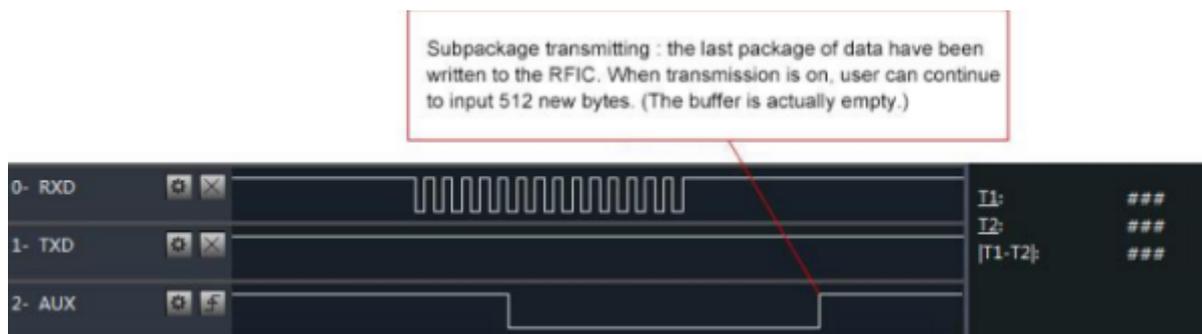
### 3.1 Communication Configurations

The LoRa modules used within the system have undergone the same initialisation and configuration process on both the controller (STM32) side and the gateway (Raspberry Pi) side. This process was implemented to prevent parameter incompatibility between the two ends and to verify that the module is operating stably before communication begins. After powering the module, it was first expected to enter the idle state via the AUX pin. Configuration bytes were not sent until the AUX line reached logic level 1. This mechanism ensured that the module completed its internal processing. Once in the ready state, the module was placed into configuration (sleep/program) mode via the M0 and M1 pins. In configuration mode, parameter bytes were sent via UART. UART communication was performed at 9600 baud rate, 8 data bits, no parity, and 1 stop bit (8N1) format. The behavioral

characteristics of AUX pin is illustrated in Figure 13 (for module to controller communication) and Figure 14 (for controller to module communication).



**Figure 13** Timing Sequence Diagram of AUX when TXD pin of the LoRa module transmits



**Figure 14** Timing Sequence Diagram of AUX when RXD pin of the LoRa module receives

On the controller side, after the LoRa configuration bytes (0xC0 0x00 0x00 0x1A 0x06 0x40) were sent via the UART bus, it was checked whether the bytes sent from the RX channel were received back (echo test), thereby aiming to validate that the module configurations were successfully completed. In the STM32CubeIDE debug screen, by observing the UART RX line of the LoRa module, and it was validated that the configuration packets sent from the TX line were successfully received on the RX side. This completes the LoRa configurations on the controller side (Figure 15).

### controller\_main\_func\_init\_block

```
//....

int main(void)
{
    /* USER CODE BEGIN 1 */
    uint8_t lora_params[8], tx_buf[LoRa_MAX_DATA_SIZE], rx_buf[64];
    uint32_t cur_tick;
    HAL_StatusTypeDef status;
    /* USER CODE END 1 */

    /* MCU Configuration-----
    -----*/

    /* Reset of all peripherals, Initializes the Flash interface and the
    Systick. */
    HAL_Init();
```

```

/* USER CODE BEGIN Init */

/* USER CODE END Init */

/* Configure the system clock */
SystemClock_Config();

/* USER CODE BEGIN SysInit */

/* USER CODE END SysInit */

/* Initialize all configured peripherals */
MX_GPIO_Init();
MX_USART3_UART_Init();

/* USER CODE BEGIN 2 */
MX_I2C2_Init();
memset(tx_buf, 0, LoRa_MAX_DATA_SIZE);
memset(rx_buf, 0, 64);

//Wait initially until the controller io transactions is available
cur_tick = HAL_GetTick();
while(((HAL_GetTick() - cur_tick) < 1000) && HAL_GPIO_ReadPin(GPIOB,
LoRa_AUX_Pin) != GPIO_PIN_SET); //Wait until the AUX pin is set

//If controller is busy and exceeds the timeout, blink the led then
abort
if(HAL_GPIO_ReadPin(GPIOB, LoRa_AUX_Pin) != GPIO_PIN_SET){
    HAL_GPIO_WritePin(GPIOA, USER_LED_Pin, GPIO_PIN_SET);
    Error_Handler();
}
else{
    //Set the initial lora module mode [11 -> Sleep]
    HAL_GPIO_WritePin(GPIOB, LoRa_M0_Pin, GPIO_PIN_SET); //M0
    HAL_GPIO_WritePin(GPIOB, LoRa_M1_Pin, GPIO_PIN_SET); //M1
    HAL_Delay(20);

    //Wait until the controller is available
    cur_tick = HAL_GetTick();
    while(((HAL_GetTick() - cur_tick) < 100) &&
HAL_GPIO_ReadPin(GPIOB, GPIO_PIN_4) != GPIO_PIN_SET); //Wait until the
AUX pin is set

    //Clear buffer & send the initial option parameters
    memset(lora_params, 0, 8);

    //Save after shutdown (through command flash interface)
    lora_params[0] = 0xC0;

    //Broadcast transmission (NC address)

```

```
lora_params[1] = 0x00;
lora_params[2] = 0x00;

//UART PARITY: 8N1, BAUD: 9600bps, DATA RATE (SF): SF7 / 2.4k,
lora_params[3] = 0x1A; //0b00011010

//Channel settings: 868 MHz (862 + OFFSET->6)
lora_params[4] = 0x06;

//Options: Transparent Transmission, IO Push-Pull, Wireless
wakeUp: 250ms, FEC OFF, Power: 30 dBm
lora_params[5] = 0x40; //0b0100 0000;

//Send the option bytes (wait for the AUX pin after the
transaction)
if((status = HAL_UART_Transmit(&huart3, lora_params, 6, 100)) ==
HAL_OK){
    //HAL_Delay(20);
    if((status = HAL_UART_Receive(&huart3, rx_buf, 6, 1000)) ==
HAL_OK){
        HAL_Delay(50);
//Check if the params sent equal to the echo packet sent back
        if(strncmp((const char*)rx_buf, (const char*)lora_params,
6) == 0){
            //Set the normal mode and get ready for the
operations
            HAL_GPIO_WritePin(GPIOB, LoRa_M0_Pin,
GPIO_PIN_RESET); //M0
            HAL_GPIO_WritePin(GPIOB, LoRa_M1_Pin,
GPIO_PIN_RESET); //M1
            memset(rx_buf, 0, 64); //Clear RX buffer
            HAL_Delay(1);
//Initialize the MPU
            int ret = mpu6050_init(&hi2c2);
            if (ret != 0) Error_Handler();
            HAL_Delay(1);
        }
        else{
            HAL_GPIO_WritePin(GPIOA, USER_LED_Pin, GPIO_PIN_SET);
            Error_Handler();
        }
    }
    else{
        HAL_GPIO_WritePin(GPIOA, USER_LED_Pin, GPIO_PIN_SET);
        Error_Handler();
    }
}
else{
    HAL_GPIO_WritePin(GPIOA, USER_LED_Pin, GPIO_PIN_SET);
    Error_Handler();
}
```

```

    }
}

//.....
}

//.....

```

▼  lora_params	uint8_t [8]	0x20003fd4	
⊞ lora_params[0]	uint8_t	192 'À'	
⊞ lora_params[1]	uint8_t	0 '\0'	
⊞ lora_params[2]	uint8_t	0 '\0'	
⊞ lora_params[3]	uint8_t	26 '\032'	
⊞ lora_params[4]	uint8_t	6 '\006'	
⊞ lora_params[5]	uint8_t	64 '@'	
⊞ lora_params[6]	uint8_t	0 '\0'	
⊞ lora_params[7]	uint8_t	0 '\0'	
▼  rx_buf	uint8_t [64]	0x20003f58	
⊞ rx_buf[0]	uint8_t	192 'À'	
⊞ rx_buf[1]	uint8_t	0 '\0'	
⊞ rx_buf[2]	uint8_t	0 '\0'	
⊞ rx_buf[3]	uint8_t	26 '\032'	
⊞ rx_buf[4]	uint8_t	6 '\006'	
⊞ rx_buf[5]	uint8_t	64 '@'	
⊞ rx_buf[6]	uint8_t	0 '\0'	
⊞ rx_buf[7]	uint8_t	0 '\0'	
⊞ rx_buf[8]	uint8_t	0 '\0'	
⊞ rx_buf[9]	uint8_t	0 '\0'	
⊞ rx_buf[10]	uint8_t	0 '\0'	

**Figure 15** Debug Expression of the LoRa Configuration bytes transmission on the Controller Side

The same process was carried out on the gateway side with exactly the same configuration parameters. The sent parameters were printed to the terminal, and then the configuration packet echo was checked by reading the UART line simultaneously. The incoming echo packet was checked to see if it matched the configuration sent and printed to the terminal. It was found that the configuration and the echo packet were identical, and the configuration process for the LoRa module on the gateway side was also successfully completed (Figure 16).

#### gateway\_main\_func\_init\_block

```

#.....
def main():
    #Initialize LoRa control ports (M0-M1, AUX)
    GPIO.setmode(GPIO.BOARD)
    GPIO.setwarnings(False)
    GPIO.setup(PIN_LORA_M0, GPIO.OUT)
    GPIO.setup(PIN_LORA_M1, GPIO.OUT)
    GPIO.setup(PIN_LORA_AUX, GPIO.IN, pull_up_down = GPIO.PUD_UP)

```

```
#Wait until AUX is high (Module is ready)
if not wait_until_pin(PIN_LORA_AUX, GPIO.HIGH, 1.0):
    raise_error("LoRa module is busy!", -1, cleanup())
else:
    print("LoRa module is available")

#Set module mode (11) sleep
GPIO.output(PIN_LORA_M0, GPIO.HIGH)
GPIO.output(PIN_LORA_M1, GPIO.HIGH)
if not wait_until_pin(PIN_LORA_AUX, GPIO.HIGH, 1.0):
    raise_error("Cannot set parameters", -1, cleanup())
else:
    print("Parameters are set")

#Send lora configuration parameters
uart.reset_input_buffer()
print("TX:", lora_params.hex(" "))
uart.write(lora_params)
uart.flush()
time.sleep(0.1)

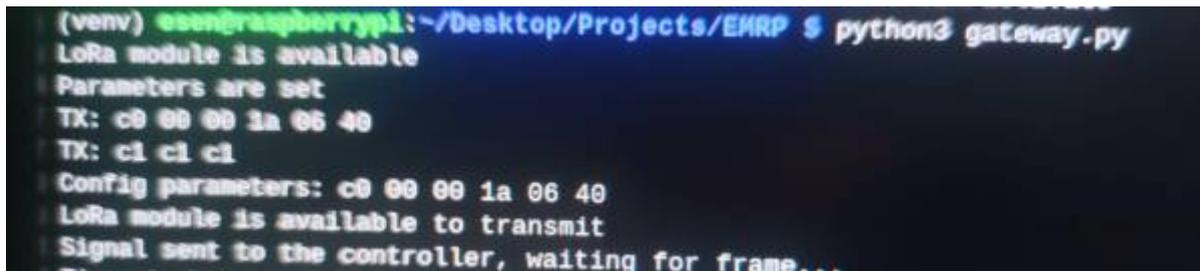
#Validate lora configuration parameters
uart.reset_input_buffer()
print("TX:", cmd_params.hex(" "))
uart.write(cmd_params)
uart.flush()
rx = uart.read(6)
if rx != lora_params:
    raise_error("Unable to validate configuration parameters", -1,
cleanup())
else:
    print("Config parameters:", rx.hex(" "))
    time.sleep(0.1)

#Set module mode (00) transceiver
if not wait_until_pin(PIN_LORA_AUX, GPIO.HIGH, 1.0):
    raise_error("LoRa module is busy!", -1, cleanup())
else:
    print("LoRa module is available to transmit")
GPIO.output(PIN_LORA_M0, GPIO.LOW)
GPIO.output(PIN_LORA_M1, GPIO.LOW)
time.sleep(0.01)

#....

main()

if __name__ == "__main__":
    main()
```

**Figure 16** Terminal Output Indicating LoRa Configuration bytes transmission on the Gateway Side


```
(venv) esengrasberry@pi:~/Desktop/Projects/EMRP $ python3 gateway.py
LoRa module is available
Parameters are set
TX: c0 00 00 1a 06 40
TX: c1 c1 c1
Config parameters: c0 00 00 1a 06 40
LoRa module is available to transmit
Signal sent to the controller, waiting for frame...
```

### 3.2 Window Generation

The controller (STM32) unit in the system architecture has been designed using an event-triggered approach. When the MPU6050 sensor detects movement exceeding the specified threshold, it generates a hardware rising-edge interrupt signal. This signal is connected to the microcontroller's external interrupt (EXTI) line. The microcontroller normally waits in low-power mode (STOP mode) whose functionality is given below and is put to sleep with the WFI instruction.

#### [enter\\_stop\\_mode](#)

```
//....
static void enter_stop_mode(void)
{
    // Clear pending EXTI to avoid immediate wake-up
    __HAL_GPIO_EXTI_CLEAR_IT(MPU_INT_Pin);

    HAL_SuspendTick();
    HAL_PWR_EnterSTOPMode(PWR_LOWPOWERREGULATOR_ON, PWR_STOPENTRY_WFI);
    HAL_ResumeTick();

    //After STOP, clocks must be restored
    SystemClock_Config();

    //Re enable the interfaces being used
    MX_USART3_UART_Init();
    MX_I2C2_Init();
}
//....
```

In the main loop block of the controller, of which software architecture is built on the super-loop design, the controller waits for the IMU event to wake up its CPU. After the CPU wakes up by the waker interrupt routine, controller checks if any request from the gateway and the motion itself keep existing. If the condition is satisfied, the window containing 96 samples are collected and sent. Otherwise it skips the turn and gets back to sleep.

#### [waker\\_callback](#)

```
volatile uint8_t motion_pending = 0; //Generic motion indicator field
for low-power waker callback

//...

void HAL_GPIO_EXTI_Callback(uint16_t GPIO_Pin)
{
    if (GPIO_Pin == MPU_INT_Pin) { //PB0
        motion_pending = 1; //Set motion indicator
    }
}

//....
```

### main\_super\_loop\_flow\_design

```
volatile uint8_t motion_pending = 0; //Generic motion indicator field
for low-power waker callback

//...
/* Infinite main loop */
/* USER CODE BEGIN WHILE */
while (1)
{
    /* USER CODE BEGIN 3 */
    // If there is no pending motion and no incoming request, go to
    STOP mode
    if (!motion_pending)
    {
        // Try to catch a request quickly; if none, sleep.
        if (HAL_UART_Receive(&huart3, rx_buf, 1, 50) != HAL_OK)
        {
            enter_stop_mode();
            continue; // after wake-up, loop again
        }
    }

    //Wait for the window request from the gateway and any motion
    if (HAL_UART_Receive(&huart3, rx_buf, 1, 500) == HAL_OK
        && rx_buf[0] == 0x01 && motion_pending)
    {
        // Clear the motion flag now (we are servicing it)
        motion_pending = 0;

        // Prepare response window, then send
        tx_buf[0] = 0x00;
        tx_buf[1] = 0x00;
        tx_buf[2] = 0x06;

        if (imu_send_window(&hi2c2, &huart3, tx_buf,
```

```

LoRa_MAX_DATA_SIZE, 3, 96, 10) == 0)
    {
        HAL_GPIO_TogglePin(GPIOA, USER_LED_Pin);
    }
}
// After sending, go back to STOP quickly (next loop iteration
will sleep)
}
//.....

```

The controller then collected a fixed-length IMU data window consisting of a total of 96 samples at a sampling frequency of 100 Hz. Each sample contained a total of six 16-bit raw measurements: three-axis acceleration and three-axis gyroscope data. Thus, a single window produced  $96 \times 6 \times 2$  bytes of raw data.

The collected window data was not sent in a single piece but was divided into fixed-length frames, taking into account the maximum packet size of the LoRa module. Each frame consisted of a header and a payload section. The header section contained address information, channel information, the system-defined "MAGIC" constant value, and a frame counter field. The window data was divided into multiple frames, and each frame was transmitted sequentially with the frame counter field. By this flow, full IMU logic is code bases the measurement and windowing logic is given below.

#### imu.h

```

/*
 * imu.h
 *
 * Created on: Feb 3, 2026
 * Author: Tarik Esen
 */

#ifndef INC_IMU_H_
#define INC_IMU_H_

#include "stm32f0xx_hal.h"
#include <stdlib.h>
#include <string.h>
#include <stdint.h>
#include "mpu6050.h"

#define MAX_WINDOW_SIZE 255

int imu_send_window(I2C_HandleTypeDef*, UART_HandleTypeDef*, uint8_t*,
uint8_t, uint8_t, uint8_t, int);

#endif /* INC_IMU_H_ */

```

#### imu.c

```
/*
 * imu.c
 *
 * Created on: Feb 3, 2026
 * Author: Tarik Esen
 */

#include "imu.h"

static int imu_collect_measure(I2C_HandleTypeDef*, int, uint8_t*);

int imu_send_window(I2C_HandleTypeDef* hi2c, UART_HandleTypeDef* huart,
uint8_t* uart_tx_buf, uint8_t buf_size, uint8_t param_size, uint8_t
window_size, int wait_per_frame){
    uint8_t measure_buf[MAX_WINDOW_SIZE*12];
    uint8_t ret_val;
    uint8_t sample_per_frame;
    int sample_index=0, frame_index;

    //Magic header
    memcpy((void*)(uart_tx_buf + param_size), (const void
*__restrict)"TE", 2);

    //Number of frames
    sample_per_frame = (buf_size-(param_size+4))/(12); //Sample per
frame
    uart_tx_buf[param_size + 2] = (window_size/sample_per_frame) +
(window_size%sample_per_frame ? 1:0); //Number of frames

    //Proceed with measurements until the amount enough to fill the
window is reached
    ret_val = imu_collect_measure(hi2c, window_size, measure_buf);
    if(ret_val == 0){
        //Start UART stream after the measurements are collected
        for(int i=0; i<uart_tx_buf[param_size + 2]; i++){
            uart_tx_buf[param_size + 3] = i; //Frame number

            //Fill the rest of the frame with enough number of samples
            frame_index = 0;
            while(sample_index < window_size && frame_index < 4){
                memcpy(&(uart_tx_buf[param_size + 4 + 12*frame_index]),
&(measure_buf[12*sample_index]), 12);
                sample_index++;
                frame_index++;
            }

            //Send the frame through UART bus
            if(HAL_UART_Transmit(huart, uart_tx_buf, buf_size, 100) ==
HAL_OK){
                //Wait until the UART module is ready
                HAL_Delay(wait_per_frame);
            }
        }
    }
}
```

```

    }
}
else return ret_val;

return 0;
}

//Bulk measure as many samples as passed window size
static int imu_collect_measure(I2C_HandleTypeDef* hi2c, int
measure_count, uint8_t* measure_buf){
    mpu6050_raw_t imu_r;

    if(measure_count > (MAX_WINDOW_SIZE))
        return -1;
    else if(measure_buf == NULL)
        return -2;

    for(int i=0; i < measure_count; i++){
        if (mpu6050_read_raw(hi2c, &imu_r) == 0) {
            memcpy(&(measure_buf[i*12]), &imu_r, 12);
        }
        else return -3;
    }

    return 0;
}

```

After these logics are merged in addition with MPU control middleware, the controller software implementation is shaped its final release form.

### mpu6050.h

```

/*
 * mpu6050.h
 *
 * Created on: Feb 3, 2026
 * Author: Tarik Esen
 */

#ifndef INC_MPU6050_H_
#define INC_MPU6050_H_

#define MPU_ADDR      (0x68 << 1) // If AD0=0 0x68, AD0=1 0x69
#define REG_WHO_AM_I  0x75
#define REG_PWR_MGMT_1 0x6B
#define REG_SMPLRT_DIV 0x19
#define REG_CONFIG     0x1A
#define REG_GYRO_CONFIG 0x1B

```

```
#define REG_ACCEL_CONFIG 0x1C
#define REG_ACCEL_XOUT_H 0x3B

#include "stm32f0xx_hal.h"
#include <stdlib.h>
#include <string.h>
#include <stdint.h>

#pragma pack(1)
typedef struct {
    int16_t ax, ay, az;
    int16_t gx, gy, gz;
    int16_t temp;
} mpu6050_raw_t;

typedef struct {
    float ax_g, ay_g, az_g;
    float gx_dps, gy_dps, gz_dps;
    float temp_c;
} mpu6050_scaled_t;
#pragma pack(0)

int mpu6050_init(I2C_HandleTypeDef*);
int mpu6050_read_raw(I2C_HandleTypeDef*, mpu6050_raw_t *);
void mpu6050_scale(const mpu6050_raw_t *, mpu6050_scaled_t *);
#endif /* INC_MPU6050_H_ */
```

## mpu6050.c

```
/*
 * mpu6050.c
 *
 * Created on: Feb 3, 2026
 * Author: Tarik Esen
 */

#include "mpu6050.h"

static HAL_StatusTypeDef mpu_read(I2C_HandleTypeDef*, uint8_t, uint8_t *, uint16_t);
static HAL_StatusTypeDef mpu_write(I2C_HandleTypeDef*, uint8_t, uint8_t);

// 0:OK, <0 ERROR
int mpu6050_init(I2C_HandleTypeDef* hi2c)
{
    uint8_t who = 0;
    if (mpu_read(hi2c, REG_WHO_AM_I, &who, 1) != HAL_OK) return -1;
    if (who != 0x68) return -2; // WHO_AM_I beklenen
```

```

    // Wake up (disable sleep bit)
    if (mpu_write(hi2c, REG_PWR_MGMT_1, 0x00) != HAL_OK) return -3;
    HAL_Delay(50);

    // Sample rate = Gyro output / (1 + SMPLRT_DIV). Gyro output
    // default 8kHz (DLPF=0) or 1kHz (DLPF!=0)
    mpu_write(hi2c, REG_SMPLRT_DIV, 0x07); // örnek: 1kHz/(1+7)=125Hz
    // (DLPF ON is assumed)
    mpu_write(hi2c, REG_CONFIG, 0x03); // DLPF ~44Hz (typical)
    mpu_write(hi2c, REG_GYRO_CONFIG, 0x00); // ±250 dps
    mpu_write(hi2c, REG_ACCEL_CONFIG, 0x00); // ±2g

    return 0;
}

// 0:OK, <0 ERROR
int mpu6050_read_raw(I2C_HandleTypeDef* hi2c, mpu6050_raw_t *out)
{
    uint8_t b[14];
    if (mpu_read(hi2c, REG_ACCEL_XOUT_H, b, 14) != HAL_OK) return -1;

    out->ax = (int16_t)((b[0] << 8) | b[1]);
    out->ay = (int16_t)((b[2] << 8) | b[3]);
    out->az = (int16_t)((b[4] << 8) | b[5]);
    out->temp = (int16_t)((b[6] << 8) | b[7]);
    out->gx = (int16_t)((b[8] << 8) | b[9]);
    out->gy = (int16_t)((b[10] << 8) | b[11]);
    out->gz = (int16_t)((b[12] << 8) | b[13]);

    return 0;
}

void mpu6050_scale(const mpu6050_raw_t *r, mpu6050_scaled_t *s)
{
    s->ax_g = r->ax / 16384.0f;
    s->ay_g = r->ay / 16384.0f;
    s->az_g = r->az / 16384.0f;

    s->gx_dps = r->gx / 131.0f;
    s->gy_dps = r->gy / 131.0f;
    s->gz_dps = r->gz / 131.0f;

    s->temp_c = (r->temp / 340.0f) + 36.53f;
}

//I2C bus read/write functions
static HAL_StatusTypeDef mpu_read(I2C_HandleTypeDef* hi2c, uint8_t reg,
uint8_t *buf, uint16_t len)
{
    return HAL_I2C_Mem_Read(hi2c, MPU_ADDR, reg, I2C_MEMADD_SIZE_8BIT,
buf, len, 200);
}

```

```

}

static HAL_StatusTypeDef mpu_write(I2C_HandleTypeDef* hi2c, uint8_t
reg, uint8_t val)
{
    return HAL_I2C_Mem_Write(hi2c, MPU_ADDR, reg, I2C_MEMADD_SIZE_8BIT,
&val, 1, 200);
}

```

## main.h

```

/* USER CODE BEGIN Header */
/**
 * *****
 * *****
 * @file           : main.h
 * @brief          : Header for main.c file.
 *                 This file contains the common defines of the
application.
 * *****
 * *****
 * @attention
 *
 * Copyright (c) 2025 STMicroelectronics.
 * All rights reserved.
 *
 * This software is licensed under terms that can be found in the
LICENSE file
 * in the root directory of this software component.
 * If no LICENSE file comes with this software, it is provided AS-IS.
 *
 * *****
 * *****
 */
/* USER CODE END Header */

/* Define to prevent recursive inclusion -----
-----*/
#ifndef __MAIN_H
#define __MAIN_H

#ifdef __cplusplus
extern "C" {
#endif

/* Includes -----
-----*/
#include "stm32f0xx_hal.h"

/* Private includes -----
-----*/

```

```
-----*/
/* USER CODE BEGIN Includes */
#include <stdlib.h>
#include <string.h>
#include "imu.h"
/* USER CODE END Includes */

/* Exported types -----
-----*/
/* USER CODE BEGIN ET */

/* USER CODE END ET */

/* Exported constants -----
-----*/
/* USER CODE BEGIN EC */

/* USER CODE END EC */

/* Exported macro -----
-----*/
/* USER CODE BEGIN EM */

/* USER CODE END EM */

/* Exported functions prototypes -----
-----*/
void Error_Handler(void);

/* USER CODE BEGIN EFP */

/* USER CODE END EFP */

/* Private defines -----
-----*/
#define USER_LED_Pin GPIO_PIN_5
#define USER_LED_GPIO_Port GPIOA
#define LoRa_M0_Pin GPIO_PIN_3
#define LoRa_M0_GPIO_Port GPIOB
#define LoRa_M1_Pin GPIO_PIN_4
#define LoRa_M1_GPIO_Port GPIOB
#define LoRa_AUX_Pin GPIO_PIN_5
#define LoRa_AUX_GPIO_Port GPIOB
#define LoRa_MAX_DATA_SIZE 58
#define MPU_INT_Pin GPIO_PIN_0
#define MPU_INT_Port GPIOB
#define MPU_INT_Line (1u << MPU_INT_Pin)
/* USER CODE BEGIN Private defines */

/* USER CODE END Private defines */
```

```
#ifdef __cplusplus
}
#endif

#endif /* __MAIN_H */
```

## main.c

```
/* USER CODE BEGIN Header */
/**
 * *****
 * *****
 * @file      : main.c - CONTROLLER
 * @brief     : Main program body
 * *****
 * *****
 * @attention
 *
 * Copyright (c) 2025 STMicroelectronics.
 * All rights reserved.
 *
 * This software is licensed under terms that can be found in the
LICENSE file
 * in the root directory of this software component.
 * If no LICENSE file comes with this software, it is provided AS-IS.
 *
 * *****
 * *****
 */
/* USER CODE END Header */
/* Includes -----
-----*/
#include "main.h"

/* Private includes -----
-----*/
/* USER CODE BEGIN Includes */

/* USER CODE END Includes */

/* Private typedef -----
-----*/
/* USER CODE BEGIN PTD */

/* USER CODE END PTD */

/* Private define -----
-----*/
/* USER CODE BEGIN PD */
```

```

/* USER CODE END PD */

/* Private macro -----
-----*/
/* USER CODE BEGIN PM */

/* USER CODE END PM */

/* Private variables -----
-----*/
UART_HandleTypeDef huart3;
I2C_HandleTypeDef hi2c2;

/* USER CODE BEGIN PV */
volatile uint8_t motion_pending = 0; //Generic motion indicator field
for the waker and loop
/* USER CODE END PV */

/* Private function prototypes -----
-----*/
static void enter_stop_mode(void); //Routine to sleep CPU
void SystemClock_Config(void);
static void MX_GPIO_Init(void);
static void MX_USART3_UART_Init(void);
static void MX_I2C2_Init(void);

/* USER CODE BEGIN PFP */

/* USER CODE END PFP */

/* Private user code -----
-----*/
/* USER CODE BEGIN 0 */

//Low-power waker callback
void HAL_GPIO_EXTI_Callback(uint16_t GPIO_Pin)
{
    if (GPIO_Pin == MPU_INT_Pin) { //PB0
        motion_pending = 1; //Set motion indicator
    }
}
/* USER CODE END 0 */

/**
 * @brief The application entry point.
 * @retval int
 */
int main(void)
{

/* USER CODE BEGIN 1 */

```

```
uint8_t lora_params[8], tx_buf[LoRa_MAX_DATA_SIZE], rx_buf[64];
uint32_t cur_tick;
HAL_StatusTypeDef status;
/* USER CODE END 1 */

/* MCU Configuration-----
-----*/

/* Reset of all peripherals, Initializes the Flash interface and the
Systick. */
HAL_Init();

/* USER CODE BEGIN Init */

/* USER CODE END Init */

/* Configure the system clock */
SystemClock_Config();

/* USER CODE BEGIN SysInit */

/* USER CODE END SysInit */

/* Initialize all configured peripherals */
MX_GPIO_Init();
MX_USART3_UART_Init();

/* USER CODE BEGIN 2 */
MX_I2C2_Init();
memset(tx_buf, 0, LoRa_MAX_DATA_SIZE);
memset(rx_buf, 0, 64);

//Wait initially until the controller io transactions is available
cur_tick = HAL_GetTick();
while(((HAL_GetTick() - cur_tick) < 1000) && HAL_GPIO_ReadPin(GPIOB,
LoRa_AUX_Pin) != GPIO_PIN_SET); //Wait until the AUX pin is set

//If controller is busy and exceeds the timeout, blink the led then
abort
if(HAL_GPIO_ReadPin(GPIOB, LoRa_AUX_Pin) != GPIO_PIN_SET){
    HAL_GPIO_WritePin(GPIOA, USER_LED_Pin, GPIO_PIN_SET);
    Error_Handler();
}
else{
    //Set the initial lora module mode [11 -> Sleep]
    HAL_GPIO_WritePin(GPIOB, LoRa_M0_Pin, GPIO_PIN_SET); //M0
    HAL_GPIO_WritePin(GPIOB, LoRa_M1_Pin, GPIO_PIN_SET); //M1
    HAL_Delay(20);

    //Wait until the controller is available
    cur_tick = HAL_GetTick();
```

```

    while(((HAL_GetTick() - cur_tick) < 100) &&
HAL_GPIO_ReadPin(GPIOB, GPIO_PIN_4) != GPIO_PIN_SET); //Wait until the
AUX pin is set

//Clear buffer & send the initial option parameters
memset(lora_params, 0, 8);

//Save after shutdown (through command flash interface)
lora_params[0] = 0xC0;

//Broadcast transmission (NC address)
lora_params[1] = 0x00;
lora_params[2] = 0x00;

//UART PARITY: 8N1, BAUD: 9600bps, DATA RATE (SF): SF7 / 2.4k,
lora_params[3] = 0x1A; //0b00011010

//Channel settings: 868 MHz (862 + OFFSET->6)
lora_params[4] = 0x06;

//Options: Transparent Transmission, IO Push-Pull, Wireless
wakeUp: 250ms, FEC OFF, Power: 30 dBm
lora_params[5] = 0x40; //0b0100 0000;

//Send the option bytes (wait for the AUX pin after the
transaction)
if((status = HAL_UART_Transmit(&huart3, lora_params, 6, 100)) ==
HAL_OK){
    if((status = HAL_UART_Receive(&huart3, rx_buf, 6, 1000)) ==
HAL_OK){
        HAL_Delay(50);
        //Check if the params sent equal to the echo packet sent
back
        if(strncmp((const char*)rx_buf, (const char*)lora_params,
6) == 0){
            //Set the normal mode and get ready for the
operations
            HAL_GPIO_WritePin(GPIOB, LoRa_M0_Pin,
GPIO_PIN_RESET); //M0
            HAL_GPIO_WritePin(GPIOB, LoRa_M1_Pin,
GPIO_PIN_RESET); //M1
            memset(rx_buf, 0, 64);
            HAL_Delay(1);
            int ret = mpu6050_init(&hi2c2);
            if (ret != 0) Error_Handler();
            HAL_Delay(1);
        }
        else{
            HAL_GPIO_WritePin(GPIOA, USER_LED_Pin, GPIO_PIN_SET);
            Error_Handler();
        }
    }
}

```

```
    }
    else{
        HAL_GPIO_WritePin(GPIOA, USER_LED_Pin, GPIO_PIN_SET);
        Error_Handler();
    }
}
else{
    HAL_GPIO_WritePin(GPIOA, USER_LED_Pin, GPIO_PIN_SET);
    Error_Handler();
}
}
/* USER CODE END 2 */

/* Infinite loop */
/* USER CODE BEGIN WHILE */
while (1)
{
    /* USER CODE BEGIN 3 */
    // If there is no pending motion and no incoming request, go to
    STOP mode
    if (!motion_pending)
    {
        // Try to catch a request quickly; if none, sleep.
        if (HAL_UART_Receive(&huart3, rx_buf, 1, 50) != HAL_OK)
        {
            enter_stop_mode();
            continue; // after wake-up, loop again
        }
    }

    //Wait for the window request from the gateway and any motion
    if (HAL_UART_Receive(&huart3, rx_buf, 1, 500) == HAL_OK
        && rx_buf[0] == 0x01 && motion_pending)
    {
        //Clear the motion flag
        motion_pending = 0;

        // Prepare response window, then send
        tx_buf[0] = 0x00;
        tx_buf[1] = 0x00;
        tx_buf[2] = 0x06;

        if (imu_send_window(&hi2c2, &huart3, tx_buf,
LoRa_MAX_DATA_SIZE, 3, 96, 10) == 0)
        {
            HAL_GPIO_TogglePin(GPIOA, USER_LED_Pin);
        }
        // After sending, go back to STOP quickly (next loop iteration
        will sleep)
    }
}
```

```
/* USER CODE END 3 */
}

/**
 * @brief System Clock Configuration
 * @retval None
 */
void SystemClock_Config(void)
{
    RCC_OscInitTypeDef RCC_OscInitStruct = {0};
    RCC_ClkInitTypeDef RCC_ClkInitStruct = {0};

    /** Initializes the RCC Oscillators according to the specified
    parameters
    * in the RCC_OscInitTypeDef structure.
    */
    RCC_OscInitStruct.OscillatorType = RCC_OSCILLATORTYPE_HSI;
    RCC_OscInitStruct.HSIState = RCC_HSI_ON;
    RCC_OscInitStruct.HSICALIBRATIONVALUE = RCC_HSICALIBRATION_DEFAULT;
    RCC_OscInitStruct.PLL.PLLState = RCC_PLL_ON;
    RCC_OscInitStruct.PLL.PLLSOURCE = RCC_PLLSOURCE_HSI;
    RCC_OscInitStruct.PLL.PLLMUL = RCC_PLL_MUL12;
    RCC_OscInitStruct.PLL.PREDIV = RCC_PREDIV_DIV2;
    if (HAL_RCC_OscConfig(&RCC_OscInitStruct) != HAL_OK)
    {
        Error_Handler();
    }

    /** Initializes the CPU, AHB and APB buses clocks
    */
    RCC_ClkInitStruct.ClockType = RCC_CLOCKTYPE_HCLK|RCC_CLOCKTYPE_SYSCLK
        |RCC_CLOCKTYPE_PCLK1;
    RCC_ClkInitStruct.SYSCLKSource = RCC_SYSCLKSOURCE_PLLCLK;
    RCC_ClkInitStruct.AHBCLKDivider = RCC_SYSCLK_DIV1;
    RCC_ClkInitStruct.APB1CLKDivider = RCC_HCLK_DIV1;

    if (HAL_RCC_ClockConfig(&RCC_ClkInitStruct, FLASH_LATENCY_1) !=
    HAL_OK)
    {
        Error_Handler();
    }
}

/**
 * @brief USART3 Initialization Function
 * @param None
 * @retval None
 */
static void MX_USART3_UART_Init(void)
{
```

```
/* USER CODE BEGIN USART3_Init 0 */

/* USER CODE END USART3_Init 0 */

/* USER CODE BEGIN USART3_Init 1 */

/* USER CODE END USART3_Init 1 */
huart3.Instance = USART3;
huart3.Init.BaudRate = 9600;
huart3.Init.WordLength = UART_WORDLENGTH_8B;
huart3.Init.StopBits = UART_STOPBITS_1;
huart3.Init.Parity = UART_PARITY_NONE;
huart3.Init.Mode = UART_MODE_TX_RX;
huart3.Init.HwFlowCtl = UART_HWCONTROL_NONE;
huart3.Init.OverSampling = UART_OVERSAMPLING_16;
huart3.Init.OneBitSampling = UART_ONE_BIT_SAMPLE_DISABLE;
huart3.AdvancedInit.AdvFeatureInit = UART_ADVFEATURE_NO_INIT;
if (HAL_UART_Init(&huart3) != HAL_OK)
{
    Error_Handler();
}
/* USER CODE BEGIN USART3_Init 2 */

/* USER CODE END USART3_Init 2 */
}

/**
 * @brief GPIO Initialization Function
 * @param None
 * @retval None
 */
static void MX_GPIO_Init(void)
{
    GPIO_InitTypeDef GPIO_InitStruct = {0};
    /* USER CODE BEGIN MX_GPIO_Init_1 */

    /* USER CODE END MX_GPIO_Init_1 */

    /* GPIO Ports Clock Enable */
    __HAL_RCC_GPIOF_CLK_ENABLE();
    __HAL_RCC_GPIOA_CLK_ENABLE();
    __HAL_RCC_GPIOC_CLK_ENABLE();
    __HAL_RCC_GPIOB_CLK_ENABLE();

    /*Configure GPIO pin Output Level */
    HAL_GPIO_WritePin(USER_LED_GPIO_Port, USER_LED_Pin, GPIO_PIN_RESET);

    /*Configure GPIO pin Output Level */
    HAL_GPIO_WritePin(GPIOB, LoRa_M0_Pin|LoRa_M1_Pin, GPIO_PIN_RESET);

    /*Configure GPIO pin : USER_LED_Pin */

```

```

GPIO_InitStruct.Pin = USER_LED_Pin;
GPIO_InitStruct.Mode = GPIO_MODE_OUTPUT_PP;
GPIO_InitStruct.Pull = GPIO_NOPULL;
GPIO_InitStruct.Speed = GPIO_SPEED_FREQ_LOW;
HAL_GPIO_Init(USER_LED_GPIO_Port, &GPIO_InitStruct);

/*Configure GPIO pins : LoRa_M0_Pin LoRa_M1_Pin */
GPIO_InitStruct.Pin = LoRa_M0_Pin|LoRa_M1_Pin;
GPIO_InitStruct.Mode = GPIO_MODE_OUTPUT_PP;
GPIO_InitStruct.Pull = GPIO_NOPULL;
GPIO_InitStruct.Speed = GPIO_SPEED_FREQ_LOW;
HAL_GPIO_Init(GPIOB, &GPIO_InitStruct);

/*Configure GPIO pin : LoRa_AUX_Pin */
GPIO_InitStruct.Pin = LoRa_AUX_Pin;
GPIO_InitStruct.Mode = GPIO_MODE_INPUT;
GPIO_InitStruct.Pull = GPIO_NOPULL;
HAL_GPIO_Init(LoRa_AUX_GPIO_Port, &GPIO_InitStruct);

/*Configure GPIO pin : MPU_INT_Pin */
GPIO_InitStruct.Pin = MPU_INT_Pin;
GPIO_InitStruct.Mode = GPIO_MODE_IT_RISING; //Rising-edge
interrupt
GPIO_InitStruct.Pull = GPIO_PULLDOWN; //IDLE low, PULSE high
HAL_GPIO_Init(MPU_INT_Port, &GPIO_InitStruct);

HAL_NVIC_SetPriority(EXTI0_1_IRQn, 1, 0);
HAL_NVIC_EnableIRQ(EXTI0_1_IRQn);

/* USER CODE BEGIN MX_GPIO_Init_2 */

/* USER CODE END MX_GPIO_Init_2 */
}

/* USER CODE BEGIN 4 */
static void MX_I2C2_Init(void)
{
    hi2c2.Instance = I2C2;
    hi2c2.Init.Timing = 0x20303E5D;

    hi2c2.Init.OwnAddress1 = 0;
    hi2c2.Init.AddressingMode = I2C_ADDRESSINGMODE_7BIT;
    hi2c2.Init.DualAddressMode = I2C_DUALADDRESS_DISABLE;
    hi2c2.Init.OwnAddress2 = 0;
    hi2c2.Init.OwnAddress2Masks = I2C_OA2_NOMASK;
    hi2c2.Init.GeneralCallMode = I2C_GENERALCALL_DISABLE;
    hi2c2.Init.NoStretchMode = I2C_NOSTRETCH_DISABLE;

    if (HAL_I2C_Init(&hi2c2) != HAL_OK)
    {
        Error_Handler();
    }
}

```

```
    }

    // Analog filter Configuration
    if (HAL_I2CEx_ConfigAnalogFilter(&hi2c2, I2C_ANALOGFILTER_ENABLE) !=
HAL_OK)
    {
        Error_Handler();
    }

    // Digital filter Configuration
    if (HAL_I2CEx_ConfigDigitalFilter(&hi2c2, 0) != HAL_OK)
    {
        Error_Handler();
    }
}

static void enter_stop_mode(void)
{
    // Clear pending EXTI to avoid immediate wake-up
    __HAL_GPIO_EXTI_CLEAR_IT(MPU_INT_Pin);

    HAL_SuspendTick();
    HAL_PWR_EnterSTOPMode(PWR_LOWPOWERREGULATOR_ON, PWR_STOPENTRY_WFI);
    HAL_ResumeTick();

    //After STOP, clocks must be restored
    SystemClock_Config();

    //Re enable the interfaces being used
    MX_USART3_UART_Init();
    MX_I2C2_Init();
}
/* USER CODE END 4 */

/**
 * @brief This function is executed in case of error occurrence.
 * @retval None
 */
void Error_Handler(void)
{
    /* USER CODE BEGIN Error_Handler_Debug */
    /* User can add his own implementation to report the HAL error return
state */
    __disable_irq();
    while (1)
    {
    }
    /* USER CODE END Error_Handler_Debug */
}

#ifdef USE_FULL_ASSERT
/**
```

```

    * @brief Reports the name of the source file and the source line
    number
    *         where the assert_param error has occurred.
    * @param file: pointer to the source file name
    * @param line: assert_param error line source number
    * @retval None
    */
void assert_failed(uint8_t *file, uint32_t line)
{
    /* USER CODE BEGIN 6 */
    /* User can add his own implementation to report the file name and
    line number,
    ex: printf("Wrong parameters value: file %s on line %d\r\n", file,
    line) */
    /* USER CODE END 6 */
}
#endif /* USE_FULL_ASSERT */

```

Data received via the serial port on the gateway side was read at the byte level. Upon receiving each frame, the first 4-byte address and channel field were first checked, followed by verification of the MAGIC field. If the MAGIC field did not match the expected value, the frame was deemed invalid and synchronisation was maintained. For valid frames, the frame counter field was checked and the window data was correctly reconstructed in sequence. This control mechanism was applied to each frame, preventing incomplete or corrupted frames from disrupting window integrity. When all frames were received complete and in the correct order, the window was successfully reconstructed.

### recv\_imu\_window

```

def recv_imu_window(
    ser: serial.Serial,
    A: int = 96,
    samples_per_frame: int = 4, # 48 payload / (6*2) = 4 samples
    expect_addh: int = 0x00,
    expect_addl: int = 0x00,
    expect_chan: int = 0x06,
    timeout_s: float = 2.0,
) -> List[Tuple[int, int, int, int, int, int]]:
    """
    Receives a full IMU window and returns it as a list of A samples.
    Each sample is (ax, ay, az, gx, gy, gz) in int16 raw.

    Frame checks:
    - ADDH/ADDL/CHAN match
    - MAGIC == b"TE"
    - FC sequence (0..frame_count-1)
    - Consistent FID across frames
    """
    if (PAYLOAD_LEN % (6 * 2)) != 0:
        raise ValueError("PAYLOAD_LEN is not a multiple of one IMU
        sample (12 bytes).")

```

```
frame_count = (A + samples_per_frame - 1) // samples_per_frame
out: List[Tuple[int, int, int, int, int, int]] = [None] * A #
type: ignore

# Try to sync first (best-effort)
_sync_to_magic(ser, timeout_s=timeout_s)

fid_expected: Optional[int] = None
samples_written = 0

for fc_expected in range(frame_count):
    # Read one full frame
    frame = _read_exact(ser, FRAME_LEN, timeout_s=timeout_s)

    addh, addl, chan = frame[0], frame[1], frame[2]
    magic = frame[3:5]
    fid = frame[5]
    fc = frame[6]
    payload = frame[7:7 + PAYLOAD_LEN]

    # Validate header
    if (addh != expect_addh) or (addl != expect_addl) or (chan !=
expect_chan) or (magic != MAGIC):
        raise ValueError(
            f"Header mismatch: ADDH/ADDL/CHAN/MAGIC = "
            f"{addh:02X}/{addl:02X}/{chan:02X}/{magic!r}"
        )

    # Validate FID continuity
    if fid_expected is None:
        fid_expected = fid
    elif fid != fid_expected:
        raise ValueError(f"FID mismatch: got {fid}, expected
{fid_expected}")

    # Validate FC ordering
    if fc != fc_expected:
        raise ValueError(f"FC mismatch: got {fc}, expected
{fc_expected}")

    # Parse payload: little-endian 6x int16 per sample
    # Each sample is 12 bytes -> '<hhhhhh'
    offset = 0
    for _ in range(samples_per_frame):
        if samples_written >= A:
            break
        ax, ay, az, gx, gy, gz = struct.unpack_from("<hhhhhh",
payload, offset)
        out[samples_written] = (ax, ay, az, gx, gy, gz) # type:
ignore
```

```

        samples_written += 1
        offset += 12

    if samples_written != A:
        raise ValueError(f"Incomplete window: got {samples_written}
samples, expected {A}")

    # Return the window safter the transfer is successful
    return out

```

For verification purposes, the first instance of the reconstructed window was converted to float format and printed on the gateway terminal, confirming that the raw IMU data sent from the controller was received correctly.

### [main\\_super\\_loop\\_flow\\_design\\_gw](#)

```

#....
try:
    while True:
        win = recv_imu_window(
            ser,
            A=96,
            samples_per_frame=4,    # set 1 if you truly send 1
sample per frame
            expect_addh=0x00,
            expect_addl=0x00,
            expect_chan=0x06,
            timeout_s=3.0,
        )

        ax, ay, az, gx, gy, gz = win[0]

        ax_f = int16_to_float_acc(ax, accel_range_g)
        ay_f = int16_to_float_acc(ay, accel_range_g)
        az_f = int16_to_float_acc(az, accel_range_g)

        gx_f = int16_to_float_gyro(gx, gyro_range_dps)
        gy_f = int16_to_float_gyro(gy, gyro_range_dps)
        gz_f = int16_to_float_gyro(gz, gyro_range_dps)

        print(
            f"Data received! : "
            f"ax={ax_f:.4f}g, ay={ay_f:.4f}g, az={az_f:.4f}g, "
            f"gx={gx_f:.2f}dps, gy={gy_f:.2f}dps, gz={gz_f:.2f}dps"
        )
#....

```

This process demonstrated that the data chain from the controller to the gateway was working consistently and synchronously. With this structure, the system offered a stable and modular

communication architecture that performed measurements when motion was detected, created fixed-length data windows, transmitted them in frames, and was securely reconstructed on the gateway side.

[lora\\_transmission.mp4](#)

**Video 1** Data Transmission Demo Between the Controller and the Gateway

## 3.3 Gesture Model

### 3.3.1 Dataset Creation

The dataset was collected directly on the Raspberry Pi via the IMU (MPU6050) for training the motion classification model. During the data collection process, a total of 6 channels were read from the sensor: 3-axis acceleration (AX, AY, AZ) and 3-axis gyroscope (GX, GY, GZ). The collection process was designed based on windows, and each window consisted of  $A=96$  consecutive samples. The sampling frequency  $F_s=100$  Hz was selected, so each window represented a time interval of approximately 0.96 s. To increase temporal continuity and enhance data diversity, inter-window stride was applied, and  $S=48$  with 50% overlapping windows was implemented. This structure ensured better capture of short-term motion transitions and increased boundary examples between classes.

[record.py](#)

```
#!/usr/bin/env python3
"""
MPU6050 raw int16 -> window dataset generator (CSV).

Final fixed parameters (as requested):
  A = 96    (window length)
  S = 48    (stride)
  Fs = 100  (target sampling rate in Hz)
  D = 150   (recording duration per class in seconds)

Outputs (one-time run):
  Move.csv
  Shake.csv
  Rest.csv

Each row is one window:
  label,window_index,x0_ax,x0_ay,...,x95_gz

Where each x*_axis is a signed int16 raw value from MPU6050:
  ax, ay, az, gx, gy, gz
"""

import csv
import os
import random
import time
from typing import List, Tuple
```

```

from smbus2 import SMBus

# -----
# Fixed parameters (FINAL)
# -----
A = 96          # window length
S = 48          # stride
FS = 100.0     # target sampling rate (Hz)
D = 150.0     # seconds per class recording
K = 200        # windows per class (kept at your earlier plan)

SEED = 42

# -----
# MPU6050 registers/address
# -----
MPU_ADDR = 0x68      # AD0=GND -> 0x68 (most common)
REG_WHO_AM_I = 0x75
REG_PWR_MGMT_1 = 0x6B
REG_ACCEL_XOUT_H = 0x3B

AXES = ["ax", "ay", "az", "gx", "gy", "gz"]

def to_int16(h: int, l: int) -> int:
    v = (h << 8) | l
    return v - 65536 if (v & 0x8000) else v

class MPU6050:
    def __init__(self, bus_id: int = 1, addr_7bit: int = MPU_ADDR):
        self.bus = SMBus(bus_id)
        self.addr = addr_7bit

    def close(self) -> None:
        self.bus.close()

    def init(self) -> None:
        who = self.bus.read_byte_data(self.addr, REG_WHO_AM_I)
        if who != 0x68:
            raise RuntimeError(
                f"Unexpected WHO_AM_I: 0x{who:02X}. Check
wiring/address (0x68 vs 0x69)."
            )
        # Wake up (clear sleep bit)
        self.bus.write_byte_data(self.addr, REG_PWR_MGMT_1, 0x00)
        time.sleep(0.05)

    def read_raw6(self) -> Tuple[int, int, int, int, int, int]:
        # Burst read 14 bytes: accel(6) + temp(2) + gyro(6).

```

*Temperature is ignored.*

```
    b = self.bus.read_i2c_block_data(self.addr, REG_ACCEL_XOUT_H,
14)
    ax = to_int16(b[0], b[1])
    ay = to_int16(b[2], b[3])
    az = to_int16(b[4], b[5])
    gx = to_int16(b[8], b[9])
    gy = to_int16(b[10], b[11])
    gz = to_int16(b[12], b[13])
    return ax, ay, az, gx, gy, gz

def ensure_dir(path: str) -> None:
    os.makedirs(path, exist_ok=True)

def build_header() -> List[str]:
    hdr = ["label", "window_index"]
    for t in range(A):
        for a in AXES:
            hdr.append(f"x{t}_{a}")
    return hdr

def measure_effective_hz(mpu: MPU6050, seconds: float = 2.0) -> float:
    """
    Measure effective read speed by reading as fast as possible for a
    short time.
    This is only a sanity check.
    """
    count = 0
    t0 = time.monotonic()
    while time.monotonic() - t0 < seconds:
        _ = mpu.read_raw6()
        count += 1
    dt = time.monotonic() - t0
    return (count / dt) if dt > 0 else 0.0

def record_samples(mpu: MPU6050) -> List[Tuple[int, int, int, int, int,
int]]:
    """
    Record samples for D seconds at approximately FS Hz.
    """
    dt = 1.0 / FS
    t_end = time.monotonic() + D
    out: List[Tuple[int, int, int, int, int, int]] = []
    missed = 0

    zero6 = 0
```

```

while time.monotonic() < t_end:
    t_read_start = time.monotonic()
    try:
        s = out.append(mpu.read_raw6())
        if s == (0,0,0,0,0,0):
            zero6 += 1
    except Exception:
        missed += 1

    elapsed = time.monotonic() - t_read_start
    sleep_s = dt - elapsed
    if sleep_s > 0:
        time.sleep(sleep_s)

    if missed:
        print(f"[WARN] {missed} read errors occurred during
recording.")

    if len(out) == 0:
        raise RuntimeError("No samples recorded. Check
I2C/wiring/power.")

    zero_ratio = zero6/len(out)
    if zero_ratio > 0.07:
        raise RuntimeError(f"Too many all-zero samples
({zero_ratio*100:.1f}%)."
                           "This indicates an I2C/power glitch. Not
writing this recording.")
    return out

def make_windows(samples: List[Tuple[int, int, int, int, int, int]]) ->
List[List[int]]:
    """
    Convert samples into flattened windows of length A*6 using stride
    S.
    """
    if len(samples) < A:
        return []

    windows: List[List[int]] = []
    last_start = len(samples) - A
    for start in range(0, last_start + 1, S):
        flat: List[int] = []
        for i in range(A):
            flat.extend(samples[start + i])
        windows.append(flat)
    return windows

def pick_exact_k(windows: List[List[int]], label: str) ->

```

```

List[List[int]]:
    """
    Randomly pick exactly K windows from the collected list.
    """
    if len(windows) < K:
        raise RuntimeError(
            f"Not enough windows for {label}: have {len(windows)}, need
{K}. "
            f"Increase D or reduce S."
        )
    rnd = random.Random(SEED)
    idxs = list(range(len(windows)))
    rnd.shuffle(idxs)
    return [windows[i] for i in idxs[:K]]

def write_csv(path: str, label: str, windows: List[List[int]]) -> None:
    with open(path, "w", newline="") as f:
        w = csv.writer(f)
        w.writerow(build_header())
        for wi, flat in enumerate(windows):
            w.writerow([label, wi] + flat)

def main() -> None:
    outdir = "imu_raw_ds_final"
    ensure_dir(outdir)

    print("[INFO] Final parameters:")
    print(f"[INFO] A={A}, S={S}, Fs={FS} Hz, D={D} s, K={K}
windows/class")
    print("[INFO] Output files: Move.csv, Shake.csv, Rest.csv\n")

    mpu = MPU6050(bus_id=1, addr_7bit=MPU_ADDR)
    try:
        print("[INFO] Initializing MPU6050...")
        mpu.init()
        print("[OK] MPU6050 initialized.")

        eff = measure_effective_hz(mpu, seconds=2.0)
        print(f"[INFO] Effective read speed (no pacing): ~{eff:.1f}
samples/s\n")

        classes = [
            ("Move", "Move.csv", "Move the device back and forth (clear
movement)."),
            ("Shake", "Shake.csv", "Gently shake/rotate around x/y/z
axes (clear shake)."),
            ("Rest", "Rest.csv", "Leave the device free (no intentional
movement)."),
        ]

```

```

    for label, fname, instruction in classes:
        input(f"[READY] Press ENTER to start '{label}'.")
Instruction: {instruction} ")
        print(f"[REC] Recording '{label}' for {D:.1f} seconds at
~{FS:.1f} Hz...")
        #Preview 5 samples before recording
        print("[INFO] previewing the first 5 raw samples before
recording....")
        for _ in range(5):
            print("{SAMPLE}", mpu.read_raw6())
            time.sleep(0.02)
        #####
        samples = record_samples(mpu)
        print(f"[INFO] Collected samples: {len(samples)}")

        windows = make_windows(samples)
        print(f"[INFO] Extracted windows (before selection):
{len(windows)}")

        selected = pick_exact_k(windows, label=label)
        out_path = os.path.join(outdir, fname)
        write_csv(out_path, label=label, windows=selected)
        print(f"[OK] Wrote {K} windows to: {out_path}\n")

        print("[DONE] Dataset generation completed.")
        print(f"[DONE] Output directory: {outdir}")

    finally:
        mpu.close()

if __name__ == "__main__":
    main()

```

The dataset was generated for three separate classes: Move, Shake, and Rest.

During Move.csv, the sensor was controlled to move forward and backward in a translational manner;

[move.mp4](#)

**Video 2** Move Gesture Recording

During Shake.csv, it was subjected to “shaking” movements that changed direction more rapidly around the sensor axes;

[shake.mp4](#)

**Video 3** Shake Gesture Recording

During Rest.csv, the sensor was left stationary to collect data in a static state.

[rest.mp4](#)**Video 4** Rest Gesture Recording

Upon completion of the collection, CSV files were generated in the same format for each class and organised so that each row represented a window. In CSV format, following the label and window\_index fields, 96 samples × 6 channels of raw measurement values were included in the form x0\_ax ... x95\_gz. Thus, the dataset was made directly compatible with the model input format.

[record\\_terminal\\_output.txt](#)

```
(venv) esen@raspberrypi:~/Desktop/Record $ python record.py
[INFO] Final parameters:
[INFO] A=96, S=48, Fs=100.0 Hz, D=150.0 s, K=200 windows/class
[INFO] Output files: Move.csv, Shake.csv, Rest.csv

[INFO] Initializing MPU6050...
[OK] MPU6050 initialized.
[INFO] Effective read speed (no pacing): ~594.8 samples/s

[READY] Press ENTER to start 'Move'. Instruction: Move the device back
and forth (clear movement).
[REC] Recording 'Move' for 150.0 seconds at ~100.0 Hz...
[INFO] previewing the first 5 raw samples before recording....
{SAMPLE} (-9260, -7544, 9968, 4300, -641, -1490)
{SAMPLE} (-7848, -7484, 10548, 3258, 836, -2208)
{SAMPLE} (-7764, -6896, 10044, 2968, 2305, -1708)
{SAMPLE} (-7848, -6720, 9804, 2500, 1788, -93)
{SAMPLE} (-8220, -7152, 11136, 3252, 1196, 1154)
[INFO] Collected samples: 14851
[INFO] Extracted windows (before selection): 308
[OK] Wrote 200 windows to: imu_raw_ds_final/Move.csv

[READY] Press ENTER to start 'Shake'. Instruction: Gently shake/rotate
around x/y/z axes (clear shake).
[REC] Recording 'Shake' for 150.0 seconds at ~100.0 Hz...
[INFO] previewing the first 5 raw samples before recording....
{SAMPLE} (1532, 15252, 11760, -29857, -3147, 9893)
{SAMPLE} (6500, -7548, 18544, -32768, -8798, 21640)
{SAMPLE} (6488, 168, 15000, -1383, -5680, -736)
{SAMPLE} (3784, 1664, 15504, -3584, -3722, -2545)
{SAMPLE} (5748, 2840, 10500, -1891, -4097, -2574)
[INFO] Collected samples: 14854
[INFO] Extracted windows (before selection): 308
[OK] Wrote 200 windows to: imu_raw_ds_final/Shake.csv

[READY] Press ENTER to start 'Rest'. Instruction: Leave the device free
(no intentional movement).
[REC] Recording 'Rest' for 150.0 seconds at ~100.0 Hz...
[INFO] previewing the first 5 raw samples before recording....
{SAMPLE} (1212, -1360, 16240, 2337, -1281, -559)
{SAMPLE} (1452, -1008, 15852, 548, -1047, -475)
```

```
{SAMPLE} (692, -964, 17756, -3466, -1867, -722)
{SAMPLE} (1688, -1464, 15224, -4310, -1701, -159)
{SAMPLE} (1424, -1664, 16088, -3818, -1169, 32)
[INFO] Collected samples: 14848
[INFO] Extracted windows (before selection): 308
[OK] Wrote 200 windows to: imu_raw_ds_final/Rest.csv

[DONE] Dataset generation completed.
[DONE] Output directory: imu_raw_ds_final
```

```
move_clean.xlsx
shake_clean.xlsx
rest_clean.xlsx
```

Recording Outputs (Change their extensions as .csv)

To verify the quality of the collected data, the saturation ratio and basic statistics were calculated for each class. Saturation was assessed based on the 16-bit limits ( $\pm 32768$ ) of the IMU raw measurements, and it was accepted that an increase in this situation could reduce data quality.

[record\\_analyzer.py](#)

```
#!/usr/bin/env python3
"""
Dataset quality analyzer for IMU windows stored in CSV format.

Expected CSV columns:
- label, window_index (optional but commonly present)
- x0_ax, x0_ay, x0_az, x0_gx, x0_gy, x0_gz
- ...
- x(A-1)_ax ... x(A-1)_gz

This script prints:
- Saturation percentage (near int16 limits)
- Per-axis min/max/mean/std/mean_abs
- Mean magnitude of accel and gyro vectors
- Class-to-class ratios based on gyro magnitude mean
"""

import argparse
import numpy as np
import pandas as pd

AXES = ["ax", "ay", "az", "gx", "gy", "gz"]

def load_windows(csv_path: str, A: int = 96) -> np.ndarray:
    df = pd.read_csv(csv_path)

    # Validate columns quickly
    missing = []
```

```
for t in range(A):
    for a in AXES:
        c = f"x{t}_{a}"
        if c not in df.columns:
            missing.append(c)
if missing:
    raise ValueError(f"Missing columns in {csv_path}:
{missing[:10]} ... (total {len(missing)})")

arr = np.zeros((df.shape[0], A, 6), dtype=np.int16)
for t in range(A):
    for j, a in enumerate(AXES):
        col = f"x{t}_{a}"
        arr[:, t, j] = df[col].astype(np.int16).values
return arr

def compute_stats(arr_i16: np.ndarray, sat_threshold: int = 32760) ->
dict:
    x = arr_i16.astype(np.int32).reshape(-1, 6) # (num_windows*A, 6)

    stats = {}
    stats["total_samples"] = x.shape[0]
    stats["total_values"] = x.shape[0] * x.shape[1]

    stats["min"] = x.min(axis=0)
    stats["max"] = x.max(axis=0)
    stats["mean"] = x.mean(axis=0)
    stats["std"] = x.std(axis=0)
    stats["mean_abs"] = np.abs(x).mean(axis=0)

    acc = x[:, 0:3].astype(np.float64)
    gyr = x[:, 3:6].astype(np.float64)
    stats["acc_mag_mean"] = np.linalg.norm(acc, axis=1).mean()
    stats["gyr_mag_mean"] = np.linalg.norm(gyr, axis=1).mean()

    # Saturation detection
    sat_mask = (np.abs(x) >= sat_threshold) | (x == -32768) | (x ==
32767)
    stats["sat_count"] = int(sat_mask.sum())
    stats["sat_pct"] = float(sat_mask.mean() * 100.0)

    sat_axis = sat_mask.sum(axis=0)
    stats["sat_count_axis"] = sat_axis.astype(int)
    stats["sat_pct_axis"] = (sat_axis / x.shape[0] * 100.0)

    return stats

def print_report(name: str, st: dict):
    print(f"\n=== {name} ===")
    print(f"Total samples: {st['total_samples']} | Total values:
{st['total_values']}")
```

```

    print(f"Saturation: {st['sat_pct']:.3f}%
({st['sat_count']}/{st['total_values']})")

    print("\nPer-axis stats (min / max / mean / std / mean_abs /
sat%):")
    for i, a in enumerate(AXES):
        print(
            f"  {a}: {int(st['min'][i])} / {int(st['max'][i])} / "
            f"{st['mean'][i]:.1f} / {st['std'][i]:.1f} / "
            f"{st['mean_abs'][i]:.1f} / "
            f"{st['sat_pct_axis'][i]:.3f}%"
        )

    print("\nVector magnitude means:")
    print(f"  accel |a| mean: {st['acc_mag_mean']:.1f}")
    print(f"  gyro  |g| mean: {st['gyr_mag_mean']:.1f}")

def main():
    ap = argparse.ArgumentParser()
    ap.add_argument("--move", required=True, help="Path to Move.csv")
    ap.add_argument("--shake", required=True, help="Path to Shake.csv
(use final one, e.g., Shake_New.csv)")
    ap.add_argument("--rest", required=True, help="Path to Rest.csv")
    ap.add_argument("--A", type=int, default=96, help="Window length
(default: 96)")
    ap.add_argument("--sat_threshold", type=int, default=32760,
help="Saturation threshold near int16 limits")
    args = ap.parse_args()

    datasets = {
        "Move": load_windows(args.move, args.A),
        "Shake": load_windows(args.shake, args.A),
        "Rest": load_windows(args.rest, args.A),
    }

    stats = {}
    for name, arr in datasets.items():
        stats[name] = compute_stats(arr, args.sat_threshold)
        print_report(name, stats[name])

    print("\n=== Class-to-class ratios (gyro magnitude mean) ===")
    def ratio(a, b):
        return stats[a]["gyr_mag_mean"] / (stats[b]["gyr_mag_mean"] +
1e-9)

    print(f"Shake / Rest: {ratio('Shake', 'Rest'):.2f}x")
    print(f"Move / Rest: {ratio('Move', 'Rest'):.2f}x")
    print(f"Shake / Move: {ratio('Shake', 'Move'):.2f}x")

if __name__ == "__main__":

```

```
main()
```

The analysis yielded 200 windows (19,200 samples in total) for each class. As each window contained 96x6 values, a total of 115,200 raw channel values per class were analysed. The saturation results were found to be consistent as follows: Move: 0.009% (10/105984 values) Rest: 0.004% (4/113472 values) Shake: 0.359% (413/115200)

These results show that, as expected, higher dynamic range usage occurs, particularly in the Shake class, but saturation remains at a low level. Furthermore, when examining the physical characteristics of the classes, it was observed that the acceleration magnitude ( $|a|$ ) values were close to each other across classes due to the gravitational component; however, the gyroscope magnitude ( $|g|$ ) strongly distinguished the classes. In terms of average gyroscope magnitude:

- Shake produced approximately 9.57x higher gyroscope magnitude than Rest.
- Move produced approximately 3.78x higher gyroscope magnitude than Rest.
- Shake produced approximately 2.54x higher gyroscope magnitude than Move.

[analysis\\_output.txt](#)

```
(venv) esen@raspberrypi:~/Desktop/Record $ python3 record_analyzer.py -  
-move ./imu_raw_ds_final/Move_clean.csv --shake  
./imu_raw_ds_final/Shake_clean.csv --rest  
./imu_raw_ds_final/Rest_clean.csv
```

```
=== Move ===
```

```
Total samples: 17664 | Total values: 105984  
Saturation: 0.009% (10/105984)
```

```
Per-axis stats (min / max / mean / std / mean_abs / sat%):
```

```
ax: -16048 / 17680 / 2371.3 / 3701.1 / 3588.5 / 0.000%  
ay: -24540 / 29644 / 1680.3 / 5091.2 / 3695.3 / 0.000%  
az: 2952 / 32767 / 15526.3 / 2600.6 / 15526.3 / 0.057%  
gx: -25496 / 31428 / -436.0 / 3804.3 / 2625.6 / 0.000%  
gy: -28154 / 30259 / -127.7 / 3766.8 / 2263.5 / 0.000%  
gz: -22986 / 24749 / 224.7 / 3494.1 / 2175.1 / 0.000%
```

```
Vector magnitude means:
```

```
accel |a| mean: 16928.8  
gyro |g| mean: 4875.2
```

```
=== Shake ===
```

```
Total samples: 19200 | Total values: 115200  
Saturation: 0.359% (413/115200)
```

```
Per-axis stats (min / max / mean / std / mean_abs / sat%):
```

```
ax: -32768 / 18592 / 701.5 / 5301.3 / 3477.3 / 0.005%  
ay: -25896 / 28652 / 2384.7 / 9255.8 / 7477.5 / 0.000%  
az: -32768 / 32767 / 2365.2 / 12097.7 / 10861.0 / 0.016%  
gx: -32768 / 32767 / -254.1 / 10248.6 / 6799.1 / 1.797%  
gy: -32768 / 28633 / -533.3 / 5753.5 / 3891.1 / 0.021%
```

```
gz: -32768 / 32767 / 282.1 / 8503.2 / 5873.7 / 0.312%

Vector magnitude means:
  accel |a| mean: 16450.8
  gyro  |g| mean: 12360.4

=== Rest ===
Total samples: 18912 | Total values: 113472
Saturation: 0.004% (4/113472)

Per-axis stats (min / max / mean / std / mean_abs / sat%):
  ax: -12824 / 9428 / 467.5 / 740.1 / 642.6 / 0.000%
  ay: -23120 / 22732 / -5412.3 / 11541.5 / 10199.4 / 0.000%
  az: -32768 / 32767 / -1294.9 / 10360.1 / 7069.2 / 0.021%
  gx: -22595 / 25477 / -660.5 / 1716.4 / 899.3 / 0.000%
  gy: -23317 / 19743 / -161.1 / 1448.9 / 510.9 / 0.000%
  gz: -18340 / 15152 / 154.7 / 819.1 / 361.8 / 0.000%

Vector magnitude means:
  accel |a| mean: 16490.4
  gyro  |g| mean: 1291.4

=== Class-to-class ratios (gyro magnitude mean) ===
Shake / Rest: 9.57x
Move  / Rest: 3.78x
Shake / Move: 2.54x
```

These ratios indicate that the “shake” behaviour is predominantly manifested in the angular velocity component and that the data set exhibits high separability between classes. Consequently, the Move/Shake/Rest CSV files were successfully generated; saturation ratios were low, and class behaviours were found to be consistent with physical expectations.

### 3.3.2 Model Training

### 3.3.3 Model Testing

The model testing process is designed around receiving real-time IMU data frames sent from the controller via LoRa on the gateway side and feeding them directly into the trained TensorFlow Lite model. At this stage, the test code performed frame-based verification by reading the frames coming from the LoRa module via the serial port. For each frame, the header (address, channel, and MAGIC field) was checked, the frame counter field was verified, and when all frames were received intact, the relevant window was reconstructed. After the window was successfully created, the raw 16-bit IMU data was converted to float32 format and normalised using the global mean and standard deviation values used during the training phase. This ensured that the model input distribution during the testing phase was consistent with the data distribution during the training phase. The (1, 96, 6) dimensional data tensor obtained after normalisation was fed directly into the TensorFlow Lite model.

The model produced three probability values for each window: move\_prob rest\_prob shake\_prob.

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